

Original Research Paper

Bamboo Lightweight Shear Walls: Modeling and Identification of Sheathing-to-Framing Connections for Seismic Response Analysis

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Abstract: The need for enhancing the sustainability of civil constructions has originated an increasing interest in the use of engineered bamboo-based products within the building sector. Nonetheless, while the static response of bamboo-made structures has been largely investigated, experimental and numerical researches concerning the response under dynamic loads are limited. Therefore, the present work deals with the assessment of the seismic behavior of modern bamboo lightweight shear walls, with focus on the energy dissipation ensured by sheathing-to-framing connections. Initially, a short discussion about architectural, sustainability and manufacturing issues related to the use of bamboo in modern civil constructions is provided. Then, the experimental cyclic response of fasteners employed within glued laminated bamboo (glubam) shear walls is simulated by using a suitable phenomenological model whose parameters are identified through a soft computing-based numerical technique. A parametric finite element model developed within OpenSees is thus employed to assess the global seismic response of the wall. A comparison between the response of glubam- and timber-based shear walls is finally provided. This highlights that the main parameter dictating their global behavior is the local non-linear behavior of the single fastener when the cross-section size of the framing elements allows the full exploitation of its capacity and plastic deformation. The numerical simulations well agree with the main evidence carried out from the available experimental data. Particularly, it is found that glubam lightweight shear walls usually exhibit larger capacity and reduced ductility with respect to equivalent timber walls.

Keywords: Bamboo, Finite Element Model, Glubam, OpenSees, Parametric Identification, Shear Wall

Introduction

According to the Energy Policy Act of 2005, Public Law 109-058 (USC, 2005), the main function of the buildings is to host communities and their activities while ensuring energy efficiency, durability, suitable performance throughout the entire life-cycle and satisfactory occupant productivity. Hence, nowadays designers are more and more often requested to take into proper account, both, environmental and structural issues within their projects. This, in turn, stimulates the search for sustainable solutions able to fulfill safety issues imposed by modern design codes with respect to pertinent limit states.

The need of designing sustainable buildings and saving as much natural resources as possible is rapidly changing the way by which the constructions are conceived (Kibert, 2016) through the implementation of green building concepts and solutions. In the United States, for example, the concept of Net Zero Energy (NZE) plays a central role within a wide national program called “Architecture 2030 Challenge”. According to such a program, buildings have to generate as much energy as possible from renewable sources, while reducing the greenhouse gas emission during the construction process or their major renovations (climate-neutral operations). European Countries are also committed to achieve a similar result.

Among the strategies that can be adopted to make the building sector more sustainable, the selection of construction materials deserves special attention. In this regards, green materials (i.e., natural materials or recycled, recyclable and reusable materials) can be a viable way to reduce the negative environmental impacts of the buildings, but it is always important to keep in mind that they must also ensure the fulfillment of satisfactory performance for structural applications in compliance with the requirements imposed by modern design codes.

Within this framework, the use of timber species in the building sector is especially attractive because of the reduced embodied energy needed for the acquisition of raw material, its production, processing, manufacturing and transportation as well as the reduced CO₂ emission throughout the whole life-cycle and the rapid regeneration. Compared to hardwood, bamboo is considered to be one of the most sustainable species and its mechanical properties are attractive for modern architectural applications.

Bamboo is a grass plant used since long time to build basic habitats as well as complex structures. The most common bamboos for constructions in tropical zones are *Bambusa*, *Chusquea*, *Dendrocalamus*, *Gigantochloa* and *Guadua* whereas the group of *Phyllostachys* is mainly used in temperate zones. Bamboo plants have several positive environmental impacts, e.g., biomass production, reduction of soil erosion because of the dense network of roots that anchors earth and helps to lessen erosion due to rain and flooding, water retention, regulation of hydraulic flow (because of the retaining water in its stem) and temperature reduction due to its leaves. Moreover, because of its rapid growth, bamboo can take in more CO₂ than a tree while producing oxygen (Ghavami, 2008), which is relevant for international greenhouse gas emission allowance trading.

In the past, bamboo has been used mostly in rural zones of warm humid climate such as Indonesia and India, initially for the construction of scaffolding (Minke, 2016). Several traditional construction systems based on the use of the round (unprocessed) bamboo have been also developed worldwide for structural applications. In Latin American countries, for instance, the technologies in use have been classified into various systems like Bahareque, Quincha and others, as listed and described accurately by Paudel (2008). Although bamboo has very good mechanical properties on average, its use in natural form as a structural material is limited by its non-uniform behavior (Li *et al.*, 2012; Xiao *et al.*, 2014a). This is the main reason for which engineered bamboo-based products have been developed in the last decades. For instance, Laminated Bamboo Lumber (LBL) based products have been developed in South America and China (Mahdavi *et al.*, 2010) for structural applications, which is produced gluing slender strips obtained through a splitter machine.

As reported in (Jayanetti and Follett, 2008), nowadays bamboo is more and more often employed for both structural and non-structural elements, except fireplaces and chimneys, due to its flammability. Apart from building structures, the use of bamboo has been also extended to bridges, generally for trestle constructions with limited span for carrying light traffic only (mostly pedestrian). The use of bamboo as concrete reinforcement is also rather common in constructions (Ashby, 1992; Wegst *et al.*, 1993). The way of using bamboo in buildings is similar to that in use for timber frame constructions, i.e., floor, wall and roof elements are interconnected and often dependent on each other for the overall capacity and stability. It should be highlighted, however, that bamboo-based products can be rather expensive, with a cost up to four times with respect to similar timber-based products, due to the not industrialized manufacturing procedure (Xiao *et al.*, 2013).

Among the modern bamboo-based products for advanced sustainable building solutions, glulam (Xiao *et al.*, 2014b) is one of the most promising. This product consists of bamboo layers cold-glued with different orientations according to structural and architectural requirements of the element they made. Typically, glulam-based lightweight shear walls are employed within one- or two-storeys platform framed constructions and are the main structural elements resisting to lateral forces due to, for instance, seismic or wind loads. As for common light-frame timber shear walls, glulam lightweight shear walls consist of vertical studs and horizontal plates (Wang *et al.*, 2018) assembled in a hinged frame (Fig. 1). Sheathing panels made of thick strip ply-bamboo boards are considered herein, according to the experimental layout adopted by Wang *et al.* (2019). They are connected to the foundation (usually made of concrete or masonry blocks) or to the lower story walls through the floor by using anchoring devices typically made of steel bolts. The roof system (usually made of prefabricated trusses) is attached to the top beam of the shear wall by using metal connections.

Existing studies (Wang *et al.*, 2017) indicate that glulam lightweight shear walls have higher strength but lower ductility (i.e., ultimate-to-yielding displacement ratio) with respect to light-frame timber shear walls. In order to shed a light on this aspect, an extensive comparative analysis on the in-plane seismic performance of glulam lightweight and timber shear walls is carried out in the present work, with special attention on the role of the sheathing-to-framing connections. To this end, the Finite Element (FE) parametric model developed by Di Gangi *et al.* (2020) within the open-source software OpenSees (McKenna and Fenves, 2001; Moghadam, 2017) has been exploited to carry out a rather large sensitivity analysis. The final results obtained for glulam lightweight shear walls are useful to assess the influence of the geometric input parameters on the global seismic performance as well as to evaluate their behavior with respect to timber light-frame shear walls.

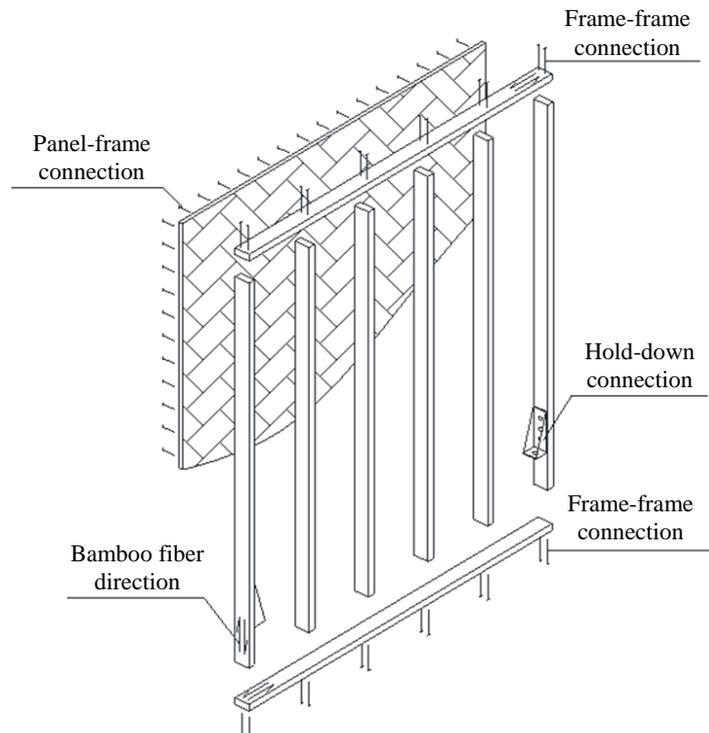


Fig. 1: Glulam lightweight shear walls, with details of the connections

Numerical Modeling

Finite Element Model of the Glulam Shear Wall

The parametric FE model developed by Di Gangi *et al.* (2020) has been exploited to study the response of glulam lightweight shear walls under in-plane cyclic loading, including the energy dissipation ensured by sheathing-to-framing connections. The elastic modulus of glulam is assumed $E = 10.3$ GPa (Li, 2015). Sheathing-to-framing connections are made of 50 mm HS nails (diameter 3.36 mm/0.13 in., length 50.05 mm/1.97 in.), whose experimental cyclic response (Fig. 2) has been obtained by Wang *et al.* (2019). The Seismic Analysis of Wood Structures (SAWS) model (Foschi, 1974; Dolan, 1989; Folz and Filiatrault, 2001), available within the OpenSees library, has been employed to simulate the hysteretic response of this fastener under cyclic loading.

Experimental data for the 50 mm HS connection in use within bamboo lightweight shear walls have been considered in the present study because the corresponding softening-type response and ultimate displacement are close, to some extent, to those measured for the ring nail $\Phi 2.8/70$ by Gattesco and Boem (2016), which is in use within timber light-frame shear walls. This choice, in turn, allows a fairly unbiased numerical comparative assessment of bamboo and timber shear walls performance taking into account the different construction practices, after experimental data-based parametric identification of the

nonlinear dynamic model ruling the hysteretic response of the corresponding fastener connections.

Following the approach most commonly in use within the current literature, it is assumed that hold-down and angle-bracket connections are designed with over strength and thus their contribution to the overall nonlinear behavior can be deemed negligible. This is because the nonlinear in-plane cyclic global behavior of the shear wall rests on the hysteretic response of the sheathing-to-framing connections (Tuomi and McCutcheon, 1978; Gupta and Kuo, 1985; White and Dolan, 1995). No vertical load was applied and P- Δ effect was neglected during the numerical analysis, since it has a very limited influence on the displacements range obtained in the following numerical investigations (Jayamon *et al.*, 2016).

Parametric Identification of the Fastener Model

The parametric identification of the SAWS model, intended to simulate the hysteretic response of the 50 mm HS nail, has been carried out using the differential evolution algorithm (Ma *et al.*, 2006; Quaranta *et al.*, 2010; 2020). Such an algorithm is employed to look for the minimum of the following objective function:

$$f(\boldsymbol{\theta}) = \frac{1}{S \cdot \text{var}(\mathbf{F}_{\text{ex}})} (\mathbf{F}_{\text{num}} - \mathbf{F}_{\text{ex}})^T (\mathbf{F}_{\text{num}} - \mathbf{F}_{\text{ex}}) \quad (1a)$$

where:

$$\theta = \{F_o, F_1, D_u, S_o, R_1, R_2, R_3, R_4, \alpha, \beta\} \quad (1b)$$

is the vector of the SAWS model parameters to be identified (Fig. 3), F_{num} and F_{ex} are predicted and experimental force values, respectively, S is the total number of experimental data points whereas $var(F_{ex})$ is

the variance of the measured response. The estimated parameters (together with lower and upper bounds in the optimization problem) are listed in Table 1. Figure 4 demonstrates a good agreement between the experimental and identified force-displacement curves of the single 50 mm HS nail.

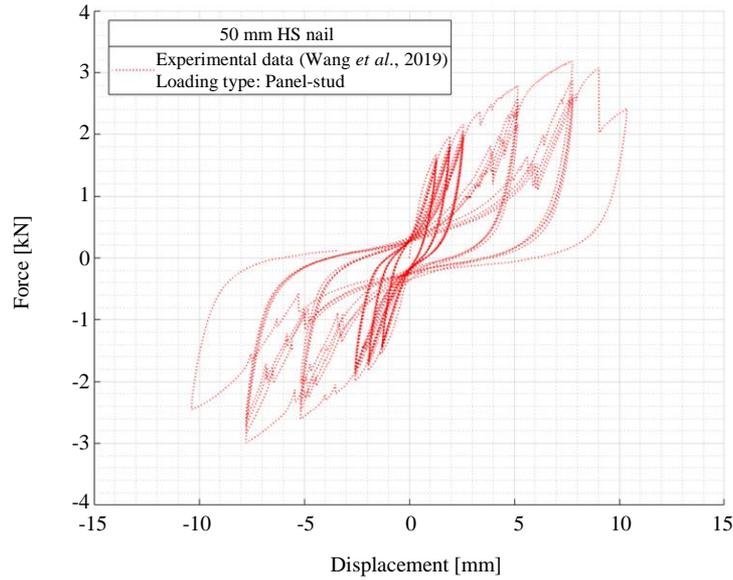


Fig. 2: Experimental response of a single 50 mm HS nail loaded in the panel-stud direction (Wang *et al.*, 2019)

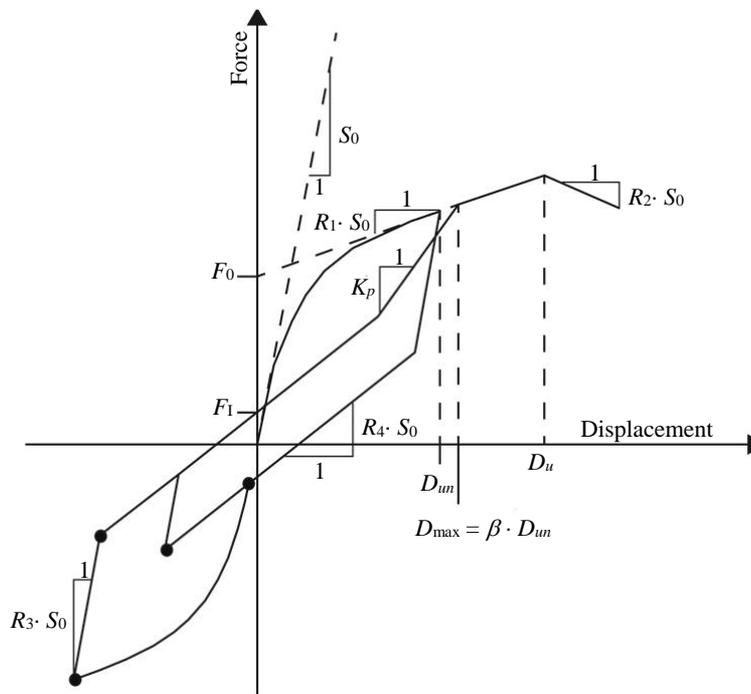


Fig. 3: Force-displacement cycle of the SAWS material model parameters. Here, D_{um} is the last unloading displacement (which controls the strength degradation) and $K_p = S_0[(F_0/S_0)/D_{max}]^\alpha$ (Di Gangi *et al.*, 2020)

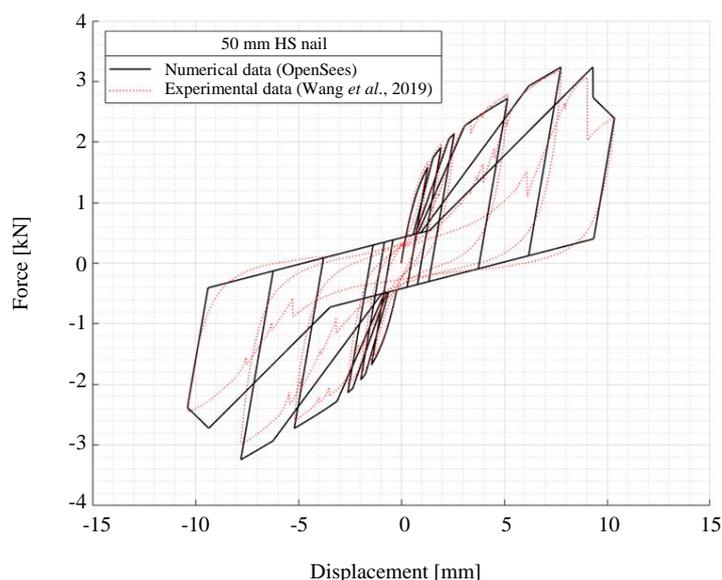


Fig. 4: Identification of the SAWS mechanical model for the sheathing-to-framing connections: comparison between experimental data by Wang *et al.* (2019) and numerical predictions

Table 1: Identified SAWS model parameters by using the experimental data in (Wang *et al.*, 2019) for a 50 mm HS nail. Lower and upper bounds of the search space are also listed

	Lower bound	Upper bound	Identified
F_0 [kN]	1.44	2.16	1.7
F_1 [kN]	0.336	0.504	0.42
D_u [mm]	6.224	9.336	7.75
S_0 [kN/mm]	1.56	2.34	2.2
R_1 [-]	0.072	0.108	0.09
R_2 [-]	-0.019	-0.288	-0.15
R_3 [-]	0.072	0.108	0.9
R_4 [-]	0.032	0.048	0.04
α [-]	0.6	0.9	0.75
β [-]	0.96	1.44	1.2

Numerical Assessment of the Response

Sensitivity Analysis

An extensive sensitivity analysis has been carried out to investigate the seismic performance of glulam lightweight shear walls in terms of racking load-carrying capacity and energy dissipation. The numerical assessment has been performed by imposing a horizontal cyclic loading (in displacement-controlled conditions) to the top plate of the wall and changing one parameter at a time, starting from the usual configuration of a typical glulam lightweight shear wall with conventional 38×89 mm² framing elements cross-sections (Wang *et al.*, 2019).

The global displacement is increased until the failure criterion is reached and then it is reversed, thus obtaining a symmetric loop. The local failure of the first fastener identifies the reversing point (most of the times, it is the fastener placed at the bottom corner of the wall). This

displacement value denotes the collapse limit state of the glulam lightweight shear wall and is set equal to 10.37 mm, which corresponds to a strength reduction of the fastener equal to 27% (Fig. 2). Once the first fastener fails, all the adjacent fasteners fail sequentially as well. The life safety limit state can also be defined and it corresponds to the racking load-carrying capacity of the wall.

It has been observed numerically that a life safety limit state is reached when almost all of the boundary fasteners exceed the displacement D_u corresponding to their peak force, which is equal to 7.75 mm (Fig. 2).

For a comparative assessment, light-frame timber shear walls are also analyzed. The reference configuration of the light-frame timber shear wall has framing elements with a cross-section size equal to 120×160 mm² for horizontal plates and 140×160 mm² for vertical studs.

Note that the difference in the geometries of timber- and glulam-based reference wall assemblages takes into account the real construction practices and the need to perform an unbiased comparative assessment of the two systems.

In passing, it is remarked that the reference light-frame timber shear wall model has been validated in (Di Gangi *et al.*, 2020) using the experimental data provided by Gattesto and Boem (2016) for the selected wall specimen (PLS8). As regards the sheathing-to-framing connections for light-frame timber shear walls, the hysteretic behavior of the ring nail $\Phi 2.8/70$ has been simulated through the SAWS mechanical model and the corresponding parameters have been already calibrated by Di Gangi *et al.* (2020) using the experimental data provided by Gattesco and Boem (2016).

The mechanical properties of the timber refer to that of red spruce wood species with strength class C24, in accordance with Table 1 of EN 338:2003 (BSI, 2016). Specifically, wood mean characteristic value of modulus of elasticity parallel to grain is $E = 11$ GPa.

The following parameters are varied to carry out the sensitivity analysis: (i) the height-to-width ratio of the wall, (ii) the horizontal and vertical fasteners spacing, (iii) the number of vertical studs, (iv) the cross-section size of the framing elements. Final results are shown in Fig. 5. Following (Di Gangi *et al.*, 2020), the considered values of the height-to-width ratio are 0.7, 1 and 1.4, where the height is kept constant (equal to 2.6 m). Therefore, both squat and slender walls are considered. Horizontal and vertical fasteners spacing values are equal to 50, 75 and 100 mm. The number of vertical studs is taken equal to 3, 4 or 5. Framing elements with cross-sections equal to 38×89 , 38×140 and 140×160 mm² are assumed.

It can be inferred from Fig. 5a to 5c that real glulam lightweight shear walls have a larger capacity than light-frame timber shear walls, whereas their ductility (i.e., ultimate-to-yielding displacement ratio, where the latter corresponds to the racking load-carrying capacity of the wall) is rather limited, in agreement with experimental-based evidence carried out by Wang *et al.* (2019).

In this regard, it is interesting to point out in Fig. 5a, 5b, 5c that glulam shear walls exhibit a larger load-carrying capacity even though the cross-section size of their framing elements is smaller than those of timber light-frame shear walls and the similar elastic modulus value of the materials. This is mainly attributable to the higher load capacity of the fastener in glulam shear walls than the one in timber light-frame shear walls (in fact, the capacity of the 50 mm HS nail is twice the capacity of the ring nail $\Phi 2.8/70$). Such an evidence, in turn, highlights that the racking load-carrying capacity is mainly dictated by the capacity of the sheathing-to-framing connections, if the size of the framing elements is large enough to allow the full exploitation of the single fastener capacity. Also note that considering the same layout with the largest cross-section size of the framing elements for both glulam and timber walls, the local capacity ratio between the ring nail $\Phi 2.8/70$ and the 50 mm HS nail is reflected almost unchanged into the global capacity of the wall. Moreover, for glulam shear walls, the configuration with the largest cross-section size of the framing elements is the only one that shows a softening behavior after the peak strength (Fig. 5d), because the capacity of the single fastener is fully exploited in such a layout. The corresponding global racking capacity results two times the one obtained with the smallest cross-section size of the framing elements.

On the other hand, the limited ductility observed in Fig. 5a to 5c for glulam shear walls can be attributable to the smaller cross-section size of their framing

elements. In fact, the kinematic compatibility conditions between the shear-type behavior of the frame and that of the sheathing panel (which also rigidly rotates with respect to the frame) is crucial for the plastic deformation of the fasteners and affect both racking capacity and amount of energy dissipated during the global deformation of the wall.

As regards Fig. 5d, it is pointed out that the larger the cross-section size of the framing elements, the larger the plastic deformation of the fasteners and, consequently, the higher amount of dissipated energy and ductility. Considering the same layout for both glulam and timber walls, it is evident that the latter can generate larger plastic deformations in the employed fastener than the former, thus exhibiting a higher amount of dissipated energy, as illustrated in Fig. 5d.

The cross-section size of the framing elements is also crucial in determining the ultimate displacement of the walls. The smaller the cross-section size of the framing elements, the lower the global stiffness of the wall, see Fig. 5d. Although the ultimate displacement of the 50 mm HS nail is only 22% higher than the one of the ring nail $\Phi 2.8/70$, the global ultimate displacement of a glulam lightweight shear wall can be up to 63% higher than the one reached by a timber light-frame shear wall, see the response for the lowest height-to-width ratio in Fig. 5a. It is also worth highlighting that the wider the sheathing panel, the lower the displacement at the ultimate load (He *et al.*, 1999).

Finally, it is worth noticing that the value of the displacement at the ultimate load in glulam shear walls is about 37-38% higher than the one reached by timber light-frame shear walls for almost the rest of the wall configurations considered herein.

Assessment of Racking Capacity and Equivalent Viscous Damping

The force-displacement curves obtained for the collapse limit state are considered in order to estimate numerically the equivalent viscous damping for glulam shear walls and to provide a comparison with the performance of light-frame timber shear walls.

The total equivalent viscous damping ξ_{tot} is computed according to Chopra (1995), assuming an inherent viscous damping $\xi_{0.05}$ equal to 5%. It reads:

$$\xi_{tot} = \xi_{0.05} + \frac{E_D}{4\pi E_{S0}}, \quad (2a)$$

where:

$$\xi_{eq} = E_D / 4\pi E_{S0} \quad (2b)$$

is the equivalent viscous damping computed as the ratio between the energy dissipated in a single cycle E_D and the elastic strain energy in a half cycle E_{S0} .

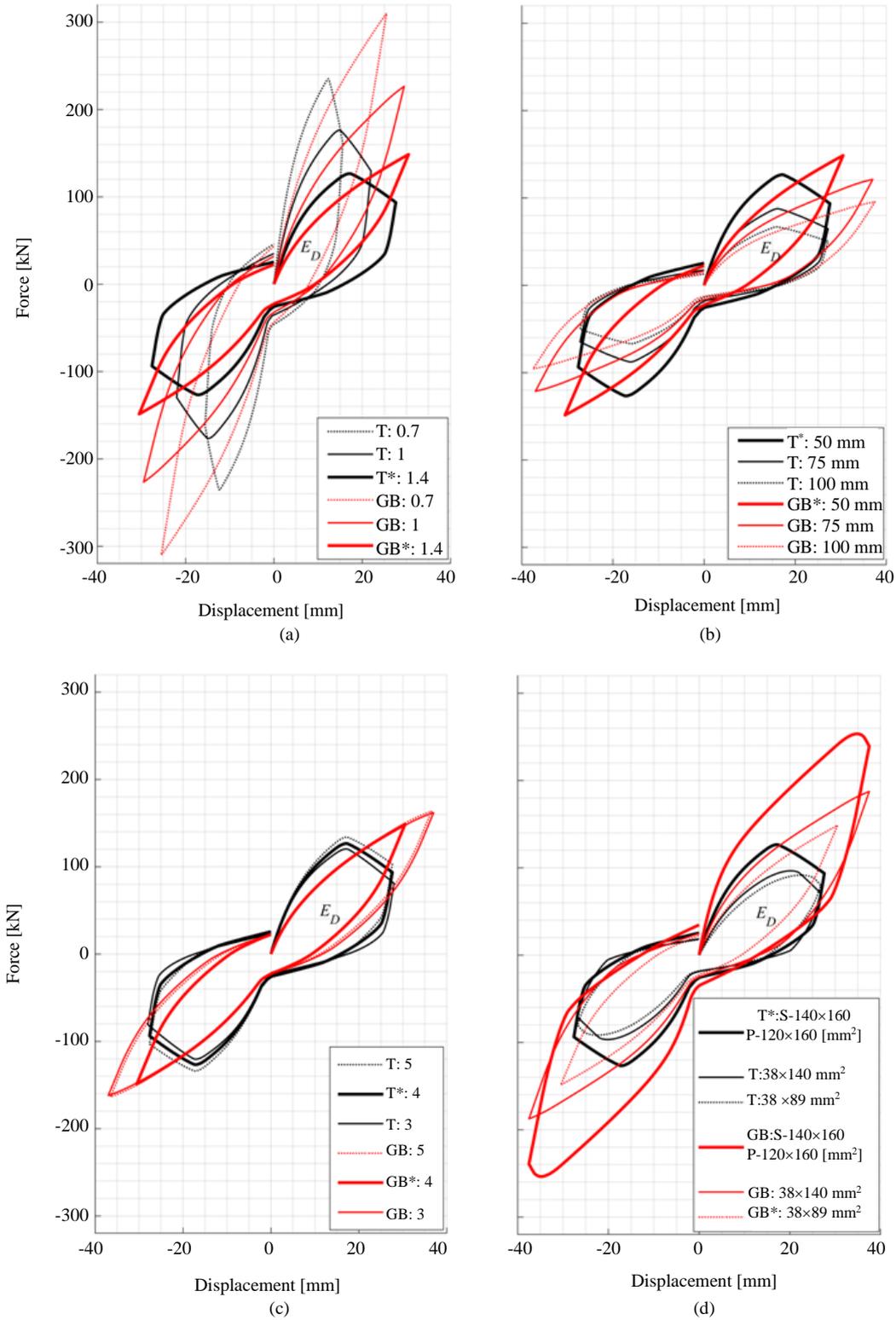


Fig. 5: Influence of (a) height-to-width ratio, (b) horizontal and vertical fasteners spacing, (c) number of vertical studs and (d) framing elements cross-section size on timber (“T”, black lines) and glulam (“GB”, red lines) lightweight shear walls (herein, “S” stands for studs cross-section and “P” stands for plates cross-section). The reference wall configuration is marked with an asterisk

The damping correction factor η in use within the Capacity Spectrum Method, is strictly correlated to the value of the total equivalent viscous damping and is computed as follows (CEN, 2004a):

$$\eta = \sqrt{\frac{10}{5 + \xi_{tot}}} \quad (3)$$

The values of racking capacity and total equivalent viscous damping are provided in Fig. 6 and 7, respectively. It is evident that the total number of fasteners strongly affects the global nonlinear response of the wall.

Specifically, walls with a lower aspect ratio are characterized by higher racking capacity (Fig. 7) because this corresponds to a larger number of fasteners. This, however, does not affect the amount of dissipated energy (Fig. 6), mainly because a larger number of fasteners reduces their own plastic deformations.

The number of fasteners also increases by reducing their relative spacing. Once again, this does not influence the amount of dissipated energy whereas it affects the racking capacity of the wall, in line with the guidelines provided by the Eurocode 5 (CEN, 2004b, eq. 9.21).

The cross-section size of framing elements has effects on, both, dissipated energy and racking capacity, as it has been pointed out previously. In fact, the larger cross-section size of the framing elements allows the full exploitation of the plastic deformation of the fasteners and, consequently, the higher amount of ductility and dissipated energy, as shown in Fig. 6. It is also observed, however, that the racking capacity of glulam shear walls is much more sensitive to this parameter with respect to timber-based shear walls. This evidence is also related to the different constitutive law of the single fastener considered herein for glulam shear walls, which is characterized by higher capacity.

Moreover, it is evident that the number of studs has almost null effects on dissipated energy and racking capacity, regardless of the material employed for the shear wall. In fact, they are introduced to avoid buckling phenomena in the sheathing panels, as highlighted by Källsner and Girhammar (2009).

Finally, due to the reduced size assumed by the force-displacement envelopes of glulam shear walls, their total amount of dissipated energy is always lower than the one provided by timber light-frame shear walls. This can be ascribed to the constitutive law of a single fastener. In fact, its damage occurs before the fully exploitation of its plastic deformation.

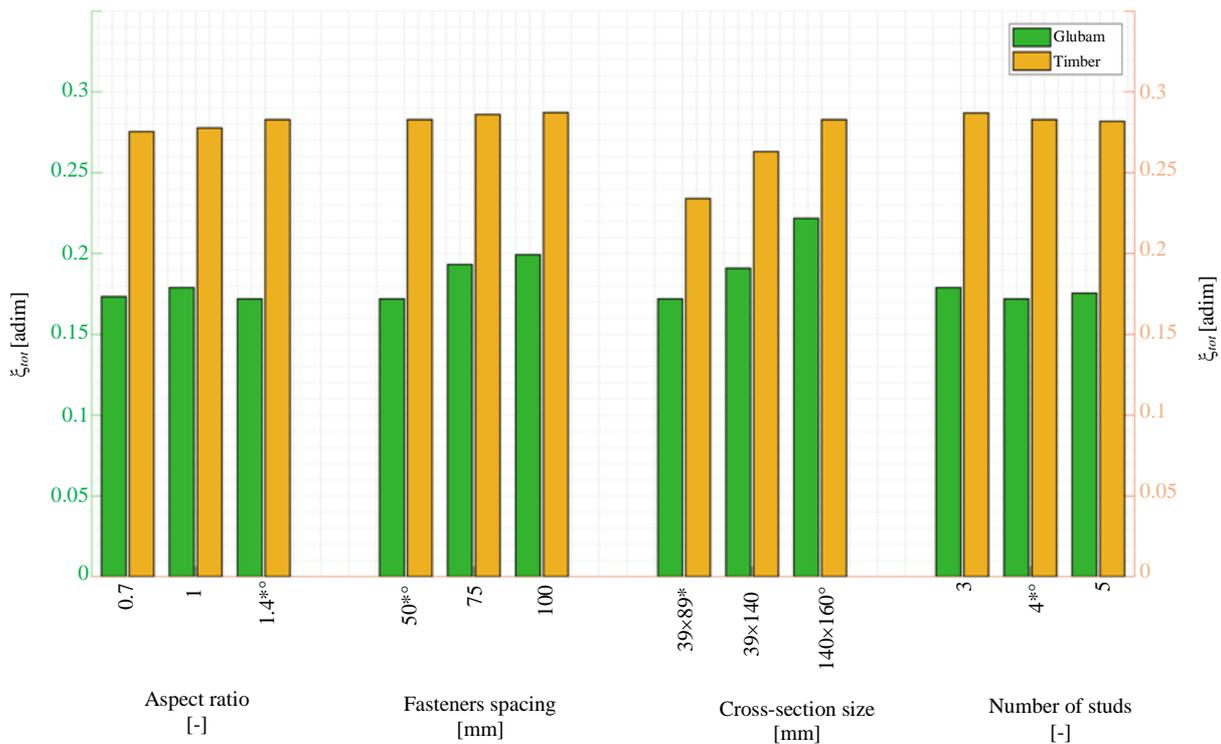


Fig. 6: Total equivalent viscous damping for collapse limit state condition for timber and glulam walls by varying the input parameters with respect to the reference wall configuration (the reference configuration for glulam walls is marked with an asterisk, whereas a circle is used for timber walls)

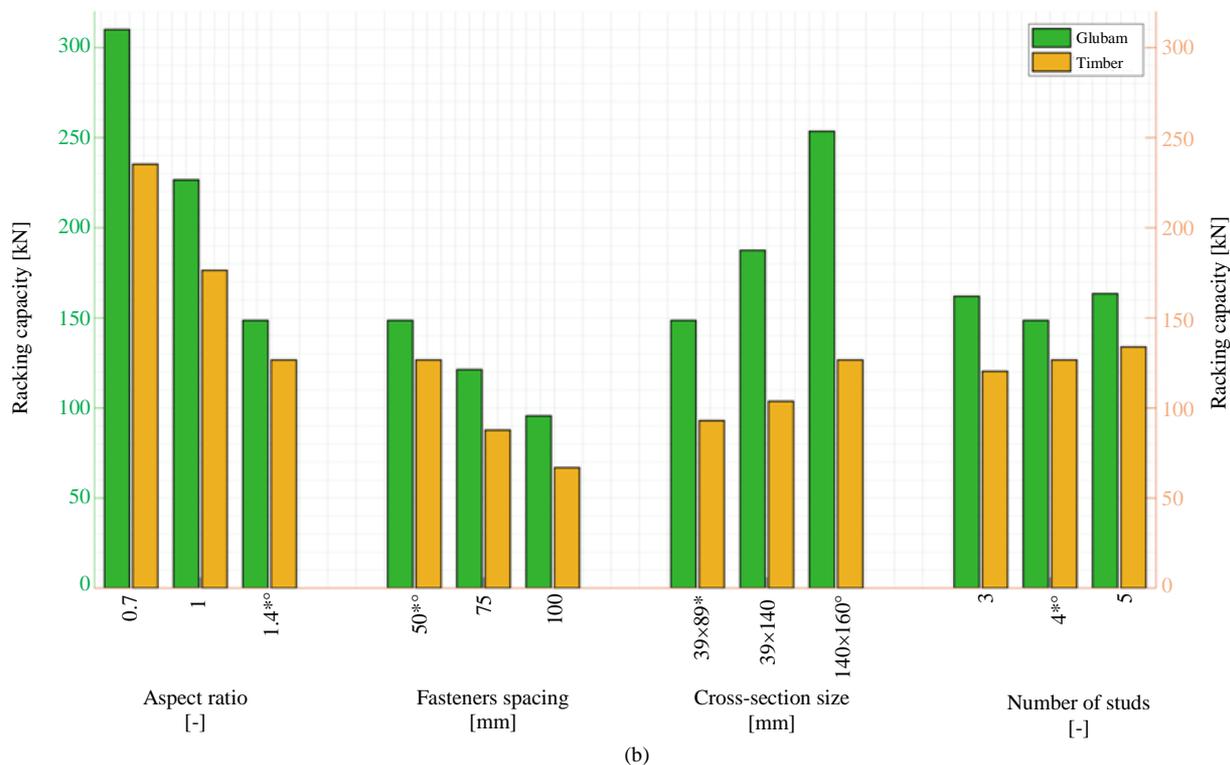


Fig. 7: Racking capacity for timber and glubam walls by varying the input parameters with respect to the reference wall configuration (the reference configuration for glubam walls is marked with an asterisk, whereas a circle is used for timber walls)

Conclusion

A comparison between the seismic performance of glubam- and timber-based lightweight shear walls has been presented in this work, by focusing the attention on the energy dissipation ensured by the sheathing-to-framing connections under in-plane seismic loads. To this end, a parametric FE model implemented into the OpenSees platform has been used and the parameters of the numerical model employed to simulate the hysteretic behavior of the fasteners are identified by using recent experimental data.

In general, the constitutive law of a single fastener, the total number of fasteners employed within the layout and the cross-section size of the framing elements are the parameters that mainly affect the walls response. Although the unbiased comparative assessment between glubam and timber shear walls is made difficult by the different construction practices, the following general conclusions can be drawn.

In agreement with the available experimental data, numerical simulations reported herein confirm that glubam lightweight shear walls usually exhibit larger capacity and limited ductility with respect to timber walls.

Specifically, the racking load-carrying capacity largely depends on the capacity of the sheathing-to-framing connections under the assumption that the framing elements size is large enough to allow the full exploitation of the single fastener capacity. In fact, numerical simulations here provided have shown that the racking capacity of glubam lightweight shear walls can be larger than those made of timber, despite the smaller size of their framing elements. This is because the capacity of the fasteners here considered is higher for glubam walls than for timber ones, thereby emphasizing the fact that such a design parameter dictates the overall capacity of the wall when it is fully exploited.

Moreover, the cross-section size of the framing elements is important for determining the racking capacity for both types of walls. It seems, however, that the racking capacity of glubam shear walls is much more sensitive to this design parameter.

Finally, it is remarked that the size of the framing elements is an important design parameter to define the overall wall ductility, too. The use of smaller cross-sections in glubam walls, as compared to timber walls, reduce the amount of plastic deformations in the fasteners of the former and thus the corresponding ductility.

Nomenclature

E	Elastic modulus
D_{un}	Last unloading displacement of the spring element
K_p	$= S_0[(F_0/S_0)/D_{max}]^a$
F_{num}	Predicted force values
F_{ex}	Experimental force values
$var(F_{exp})$	Variance of the experimental force values
S	Total number of samples
ξ_{tot}	Total equivalent viscous damping
$\xi_{0.05}$	Inherent viscous damping equal to 5%
E_D	Energy dissipated in one hysteresis cycle by the structural system
E_{S0}	Available potential energy to failure of the structural system
F_0	Intercept strength of the shear wall spring element for the asymptotic line to the envelope curve
F_1	Intercept strength of the spring element for the pinching branch of the hysteretic curve
D_u	Spring element displacement at peak strength
S_0	Initial stiffness of the shear wall spring element
R_1	Stiffness ratio of the asymptotic line to the spring element envelope curve
R_2	Stiffness ratio of the descending branch of the spring element envelope curve
R_3	Stiffness ratio of the unloading branch off the spring element envelope curve
R_4	Stiffness ratio of the pinching branch for the spring element
α	Stiffness degradation parameter for the shear wall spring element
β	Stiffness degradation parameter for the spring element
η	Damping factor

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Author's Contributions

Giorgia Di Gangi: Conceptualization, methodology, programming, software, numerical analyses, writing - original draft preparation.

Giuseppe Quaranta and Cristoforo Demartino: Methodology, programming, writing - review and editing.

Ethics

The Authors declare that this article is original and contains unpublished material. The corresponding Author confirms that all of the other Authors have read and approved the manuscript and no ethical issues are involved.

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