Review

The Yield of the Thermal Engines

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Corresponding Author: Florian Ion T. Petrescu ARoTMM-IFToMM, Bucharest Polytechnic University, Bucharest, (CE), Romania Email: fitpetrescu@gmail.com Abstract: This paper presents an algorithm for determining the dynamic parameters of the main classic mechanism of internal combustion engines. It shows the distribution of forces (on the main engine mechanism) to internal combustion engines. With these forces and together with the kinematic coupling speeds, the efficiency of the thermal engine is determined. The method applies separately for two distinct situations: When the engine is working as a compressor and as a motor mechanism. For the two separate cases, two independent formulas for engine efficiency are obtained. These relationships are then calculated in terms of Otto's mechanical efficiency in four-stroke, two-stroke and four-stroke. The final power of the engine is obtained taking into account the thermal efficiency of the Carnot cycle.

Keywords: Robots, Mechatronic Systems, Structure, Dynamics, Dynamics Systems, Machines, Dynamic Factors, Engines, Thermal Engines, Yield

Introduction

The old gasoline engine wears us every day for almost 150 years. The old Otto engine (and his brother, Diesel) is today: Younger, more robust, more dynamic, stronger, more economical, more independent, more reliable, quieter, cleaner, more compact, more sophisticated and especially necessary. At global level, we can eliminate approximately 60,000 cars annually. But every year there are millions of other cars.

The planet now supports about a billion vehicles in circulation. Even if we stop the total production of thermal engines, we will still need 10,000 years to eliminate the total car fleet. Electric current is still largely produced by burning hydrocarbons, which makes hydrocarbon losses higher when using electric motors. When we have electricity obtained only from green, sustainable and renewable energy sources, only electric motors can be introduced gradually.

Otto and diesel engines are today the best solution for transporting our daily work together with electric and reaction engines.

For these reasons, it is imperative that you can accurately calculate the engine's efficiency to be able to grow permanently.

Today we witness a real battle between internal and electric combustion engines, for priority in their application to cars and vehicles of any kind. The electric engine boasts that it is more electronic, more noxious,

quieter and that he is now in turn and his grandfather Otto and Diesel would have to get out of his way and not stop them that he is young and has a beautiful future ahead. The Otto engine tells the electrician to wait for a little because he does not yet have the batteries, they are heavily loaded, difficult in a long time, in special conditions, plus they do not have enough autonomy with all the promises and efforts made by experts over the last 50 years. A totally electric car includes only cables and circuits, which, if they take fire, are harder or harder. Pollution from battery cells is very high and even more dangerous than gas, oil, gas, alcohol, or hydrogen. Do not rush so hard to take your full seat, that we have long left you to replace us in public transport, by wire, by trolley, by tram, by subway, by trains, by trucks and buses, that is, where it was necessary to supply the batteries because the power is constantly on the go. The idea of fueling any vehicle equipped with a direct-on-the-go electric motor is not yet sustainable, although some photovoltaic cell capacity has been shown to be somewhat awkward but inadequate to a full supply and especially at night in bad weather. It's been a long time ago that a beautiful dream begun by Tesla started to feed all the vehicles wirelessly, but if Wizard Nikola could launch such projects 100 years ago when electronics did not even exist, we do not know if it really does not affect living beings, we do not know how it acted, but today we know clearly that a large amount of wireless energy transmission can only



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be done by concentrated electromagnetic waves, for example by microwaves, but which as a side effect fry everything in their way like a microwave oven. The reluctant desire of some to introduce G5 microwave wireless systems could lead to the rapid disappearance of life on Earth. We hoped it would not happen even now and ever. Such attempts have often been made but only for the construction of weapons and militant experiments. An ancient attempt to transmit energy from Cosmic Space to Terra through microwaves in an isolated location in the United States has resulted in severe damage to a sheepmeat in that area and shepherds.

On the other hand, the use and production of free energy is still under study and if in the future it could be an infinitely friendly energy source, today it is not yet well established and magnetic motors of any type already studied for over 25 years and permanently upgraded have not resulted from the demagnetization of the used materials, which is not publicly communicated but is well known to those skilled in the art, so that stories with magnetic and free energy remain in fact only fairy tales which we can not vet seriously rely on in practice. Water engines deserve special attention, including those with salt water, but also those with hydrogen. They have all the prospects ahead, but they still need time to grow big. Electric motors used in aerospace, in reality, need a classic energy source yet and then we will burn all gas or oil products, or possibly hydrogen (Antonescu and Petrescu, 1985; 1989; Antonescu et al., 1985a; 1985b; 1986; 1987; 1988; 1994; 1997; 2000a; 2000b; 2001; Aversa et al., 2017a; 2017b; 2017c; 2017d; 2017e; 2016a; 2016b; 2016c; 2016d; 2016e; 2016f; 2016g; 2016h; 2016i; 2016j; 2016k; 2016l; 2016m; 2016n; 2016o; Cao et al., 2013; Dong et al., 2013; Comanescu, 2010; Franklin, 1930; He et al., 2013; Lee, 2013; Lin et al., 2013; Liu et al., 2013; Padula and Perdereau, 2013; Perumaal and Jawahar, 2013; Petrescu, 2011; 2015a; 2015b; Petrescu and Petrescu, 1995a; 1995b; 1997a; 1997b; 1997c; 2000a; 2000b; 2002a; 2002b; 2003; 2005a; 2005b; 2005c; 2005d; 2005e; 2011a; 2011b; 2012a; 2012b; 2013a; 2013b; 2013c; 2013d; 2013e; 2016a; 2016b; 2016c; Petrescu et al., 2009; 2016; 2017a; 2017b; 2017c; 2017d; 2017e; 2017f; 2017g; 2017h; 2017i; 2017j; 2017k; 2017l; 2017m; 2017n; 2017o; 2017p; 2017q; 2017r; 2017s; 2017t; 2017u; 2017v; 2017w; 2017x; 2017y; 2017z; 2017aa; 2017ab; 2017ac; 2017ad; 2017ae; 2018a; 2018b; 2018c; 2018d; 2018e; 2018f; 2018g; 2018h; 2018i; 2018j; 2018k; 2018l; 2018m; 2018n; Rulkov et al., 2016; Agarwala, 2016; Babayemi, 2016; Gusti and Semin, 2016; Mohamed et al., 2016; Wessels and Raad, 2016; Maraveas et al., 2015; Khalil, 2015; Rhode-Barbarigos et al., 2015; Takeuchi et al., 2015; Li et al., 2015; Vernardos and Gantes, 2015; Bourahla and Blakeborough, 2015; Stavridou et al., 2015; Ong et al., 2015; Dixit and Pal, 2015; Rajput et al., 2016;

Rea and Ottaviano, 2016; Zurfi and Zhang, 2016 a-b; Zheng and Li, 2016; Buonomano et al., 2016a; 2016b; Faizal et al., 2016; Ascione et al., 2016; Elmeddahi et al., 2016; Calise et al., 2016; Morse et al., 2016; Abouobaida, 2016; Rohit and Dixit, 2016; Kazakov et al., 2016; Alwetaishi, 2016; Riccio et al., 2016a; 2016b; Iqbal, 2016; Hasan and El-Naas, 2016; Al-Hasan and Al-Ghamdi, 2016; Jiang et al., 2016; Sepúlveda, 2016; Martins et al., 2016; Pisello et al., 2016; Jarahi, 2016; Mondal et al., 2016; Mansour, 2016; Al Qadi et al., 2016b; Campo et al., 2016; Samantaray et al., 2016; Malomar et al., 2016; Rich and Badar, 2016; Hirun, 2016; Bucinell, 2016; Nabilou, 2016b; Barone et al., 2016; Chisari and Bedon, 2016; Bedon and Louter, 2016; Santos and Bedon, 2016; Minghini et al., 2016; Bedon, 2016; Jafari et al., 2016; Chiozzi et al., 2016; Orlando and Benvenuti, 2016; Wang and Yagi, 2016; Obaiys et al., 2016; Ahmed et al., 2016; Jauhari et al., 2016; Syahrullah and Sinaga, 2016; Shanmugam, 2016; Jaber and Bicker, 2016; Wang et al., 2016; Moubarek and Gharsallah, 2016; Amani, 2016; Shruti, 2016; Pérezde León et al., 2016; Mohseni and Tsavdaridis, 2016; Abu-Lebdeh et al., 2016; Serebrennikov et al., 2016; Budak et al., 2016; Augustine et al., 2016; Jarahi and Seifilaleh, 2016; Nabilou, 2016a; You et al., 2016; AL Oadi et al., 2016a; Rama et al., 2016; Sallami et al., 2016; Huang et al., 2016; Ali et al., 2016; Kamble and Kumar, 2016; Saikia and Karak, 2016; Zeferino et al., 2016; Pravettoni et al., 2016; Bedon and Amadio, 2016; Chen and Xu, 2016; Mavukkandy et al., 2016; Yeargin et al., 2016; Madani and Dababneh, 2016; Alhasanat et al., 2016; Elliott et al., 2016; Suarez et al., 2016; Kuli et al., 2016; Waters et al., 2016; Montgomery et al., 2016; Lamarre et al., 2016; Daud et al., 2008; Taher et al., 2008; Zulkifli et al., 2008; Pourmahmoud, 2008; Pannirselvam et al., 2008; Ng et al., 2008; El-Tous, 2008; Akhesmeh et al., 2008; Nachiengtai et al., 2008; Moezi et al., 2008; Boucetta, 2008; Darabi et al., 2008; Semin and Bakar, 2008; Al-Abbas, 2009; Abdullah et al., 2009; Abu-Ein, 2009; Opafunso et al., 2009; Semin et al., 2009a; 2009b; 2009c; Zulkifli et al., 2009; Marzuki et al., 2015; Bier and Mostafavi, 2015; Momta et al., 2015; Farokhi and Gordini, 2015; Khalifa et al., 2015; Yang and Lin, 2015; Chang et al., 2015; Demetriou et al., 2015; Rajupillai et al., 2015; Sylvester et al., 2015; Ab-Rahman et al., 2009; Abdullah and Halim, 2009; Zotos and Costopoulos, 2009; Feraga et al., 2009; Bakar et al., 2009; Cardu et al., 2009; Bolonkin, 2009a; 2009b; Nandhakumar et al., 2009; Odeh et al., 2009; Lubis et al., 2009; Fathallah and Bakar, 2009; Marghany and Hashim, 2009; Kwon et al., 2010; Aly and Abuelnasr, 2010; Farahani et al., 2010; Ahmed et al., 2010; Kunanoppadon, 2010; Helmy and El-Taweel, 2010; Qutbodin, 2010; Pattanasethanon, 2010; Fen et al., 2011; Thongwan et al., 2011; Theansuwan and Triratanasirichai, 2011; Al Smadi, 2011; Tourab et al., 2011; Raptis et al., 2011; Momani et al., 2011; Ismail et al., 2011; Anizan et al., 2011; Tsolakis and Raptis, 2011; Abdullah et al., 2011; Kechiche et al., 2011; Ho et al., 2011; Rajbhandari et al., 2011; Aleksic and Lovric, 2011; Kaewnai and Wongwises, 2011; Idarwazeh, 2011; Ebrahim et al., 2012; Abdelkrim et al., 2012; Mohan et al., 2012; Abam et al., 2012; Hassan et al., 2012; Jalil and Sampe, 2013; Jaoude and El-Tawil, 2013; Ali and Shumaker, 2013; Zhao, 2013; El-Labban et al., 2013; Djalel et al., 2013; Nahas and Kozaitis, 2013; Petrescu and Petrescu, 2014a; 2014b; 2014c; 2014d; 2014e; 2014f; 2014g; 2014h; 2014i; 2015a; 2015b; 2015c; 2015d; 2015e; 2016a; 2016b; 2016c; 2016d; Fu et al., 2015; Al-Nasra et al., 2015; Amer et al., 2015; Sylvester et al., 2015b; Kumar et al., 2015; Gupta et al., 2015; Stavridou et al., 2015b; Casadei, 2015; Ge and Xu, 2015; Moretti, 2015; Wang et al., 2015).

At the risk of alerting the lovers of electric motors, we are going to reveal a secret here to clarify some important aspects about the future of the thermal engines.

Recently the oil reserves of the planet have multiplied by the discovery of new oil fields and with the green or nuclear energy programs already massively implemented and with public electric transport, oil has been greatly saved, so that if in 1970-1980 when the energy crisis and especially the fossil fuels began to predict a rapid exhaustion of all fossil fuels, today we have real reserves of oil for another 100-200 years under the conditions of their rational use.

But more than that, it has been discovered and already started to use shale gas (deep-sea), which has increased the reserve of already existent gas to about 2000 years for Terra.

Some say it will be sad to drive cars only with gas, but they have already grown so much and so are heavy passenger airplanes. In addition, the future sounds good for Otto and even Diesel, because today there are technological processes to turn the gas into any desired type of fuel, gasoline, diesel ... There have already been installed worldwide three major conversion plants, can process huge amounts of gas by turning it into any kind of classic fuel, gasoline, diesel ... Such plants will multiply quickly and then gas reserves for another two thousand years will actually mean a gas reserve and diesel for another two thousand years for the planet. Under these conditions, the electric engine will have to come in a package with many real improvements to replace Otoo and Diesel on future cars.

So we can say that the struggle between them continues and will be even sorer in the future.

Presents the Algorithm for the Otto Engine in Compressor System

It presents an algorithm for determining the dynamic parameters of the internal combustion engine. It shows the distribution of forces (on the main engine mechanism) to internal combustion engines. With these forces and together with the kinematic coupling speeds, the efficiency of the thermal engine is determined.

The method applies separately for two distinct situations: when the engine is working on a compressor and the engine. For the two separate cases, two independent formulas for engine efficiency are obtained. It starts with the main engine mechanism in the compressor system (when the engine is operated from the crank, Fig. 1).

Now we will follow the distribution of forces in this case (Fig. 1).

The engine force F_m , perpendicular to B on the crank 1, is divided into two components: F_n and F_t .

The normal force, F_n , is transmitted along the stem (connecting rod) from point B to point C.

The tangential force, F_t , is a rotating force that rotated the rod (element 2).

The force F_n (normal) at C is divided into two components: Fu and FR. The useful force, Fu, moves the piston and the radial force, F_R , presses the cylinder of the cylinder into the piston.

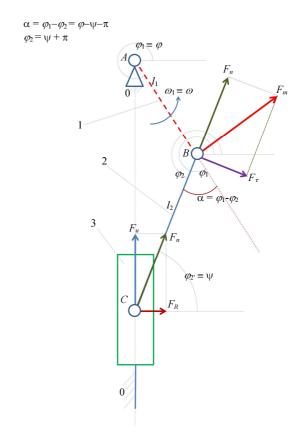


Fig. 1: The forces distribution in engine mechanism, when it is operated of the crank (element 1)

The following calculation relationships can be written (1):

$$\begin{cases}
F_{\tau} = F_{m} \cdot \cos(\varphi_{1} - \varphi_{2}) \\
F_{n} = F_{m} \cdot \sin(\varphi_{1} - \varphi_{2})
\end{cases}$$

$$\sin(\varphi_{1} - \varphi_{2}) = \sin(\varphi - \psi - \pi) = \sin(\psi - \varphi)$$

$$\begin{cases}
F_{n} = F_{m} \cdot \sin(\psi - \varphi) \\
F_{u} = F_{n} \cdot \sin(\psi - \varphi)
\end{cases}$$

$$\begin{cases}
F_{u} = F_{n} \cdot \sin(\psi - \varphi) \\
F_{u} = F_{n} \cdot \sin(\psi - \varphi)
\end{cases}$$

$$\begin{cases}
V_{C} = l_{1} \cdot \sin(\varphi - l_{2} \cdot \sin(\psi - \varphi))
\end{cases}$$

$$\begin{cases}
V_{C} = l_{1} \cdot \cos(\varphi \cdot \varphi) - l_{2} \cdot \cos(\psi \cdot \psi) \\
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\end{cases}$$

$$\begin{cases}
V_{C} = l_{1} \cdot \sin(\psi - l_{2} \cdot \cos(\psi \cdot \psi)) - l_{2} \cdot \cos(\psi \cdot \psi)
\end{cases}$$

$$\begin{cases}
V_{C} = l_{1} \cdot \sin(\psi - \varphi) \cdot \omega \\
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$$V_{C} = l_{1} \cdot \sin(\psi - \varphi) \cdot \omega$$

It can be seen that the instantaneous mechanical efficiency of the engine in the compressor system is the square angle of the beta sinus (2):

$$\begin{cases} \eta_i^c = \frac{P_u}{P_c} = \frac{F_m \cdot l_1 \cdot \omega \cdot \sin^2(\psi - \varphi)}{F_m \cdot l_1 \cdot \omega} \\ = \sin^2(\psi - \varphi); \quad \beta = \psi - \varphi \end{cases}$$

$$(2)$$

$$\eta_i^c = \sin^2(\psi - \varphi) = \sin^2\beta$$

The beta angle is the difference between the angle of cone positioning and the crank handle.

Now we can calculate the mechanical efficiency of the motor mechanism in a schematic by the compressor by integrating the instantaneous efficiency (link system 3):

$$\begin{cases} \eta_i^c = \frac{P_u}{P_c} = \frac{F_m \cdot l_1 \cdot \omega \cdot \sin^2(\psi - \varphi)}{F_m \cdot l_1 \cdot \omega} \\ = \sin^2(\psi - \varphi); \quad \beta = \psi - \varphi; \end{cases}$$

$$with \quad \beta_M = \pi; \beta_m = 0 \Rightarrow$$

$$\begin{cases} \eta^c = \frac{1}{\Delta\beta} \cdot \int_{\beta_m}^{\beta_M} \sin^2\beta d\beta \\ = \frac{1}{\Delta\beta} \cdot \int_{\beta_m}^{\beta_M} \frac{1 - \cos 2\beta}{2} d\beta \end{cases}$$

$$= \frac{1}{2 \cdot \Delta\beta} \cdot \int_{\beta_m}^{\beta_M} (1 - \cos 2\beta) d\beta$$

$$= \frac{1}{2 \cdot \Delta\beta} \cdot \left[\beta - \frac{\sin 2\beta}{2} \right]_{\beta_m}^{\beta_M}$$

$$= \frac{\Delta\beta}{2 \cdot \Delta\beta} - \frac{1}{4 \cdot \Delta\beta} \cdot (\sin 2\beta_M - \sin 2\beta_m)$$

$$= \frac{1}{2} - 0 = \frac{1}{2}$$

$$\eta^c = \frac{1}{2} = 0.5 = 50\%$$
(3)

If the friction losses are neglected, the mechanical efficiency of the Otto engine in the compressor scheme can be considered equal to 0.5.

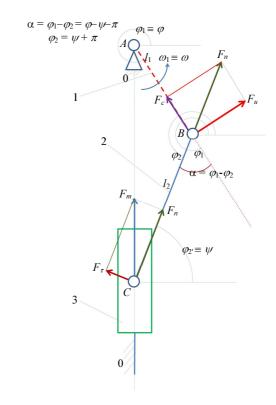


Fig. 2:The forces distribution in engine mechanism, when it is operated of the piston (element 3)

Presents the Algorithm for the Otto Engine in Motor System

Now, we shall see the engine main mechanism in the motor system (when the motor mechanism is acting from the piston; see the Fig. 2).

In this case, the useful power is a real one, being produced by the motor piston (element 3).

It is to be noted that motive power on now from the piston is divided in two components, normal and tangential, only normal component being transmitted through con rod to the coupler B, where shall also be divided into two other components, F_u and F_c , of which only useful component is turning the handle, while component of compression presses on the crankpin (B) and then on the crank and bearing (A).

We can write the following relations of calculation (4):

$$\begin{cases}
F_{\tau} = F_{m} \cdot \cos \psi \\
F_{n} = F_{m} \cdot \sin \psi
\end{cases}; \\
\sin(\varphi_{1} - \varphi_{2}) = \sin(\varphi - \psi - \pi) \\
= \sin(\psi - \varphi) \\
\begin{cases}
F_{c} = F_{n} \cdot \cos(\varphi - \varphi_{2}) \\
F_{u} = F_{n} \cdot \sin(\varphi - \varphi_{2}) \\
= F_{m} \cdot \sin \psi \cdot \sin(\psi - \varphi)
\end{cases}$$

$$\begin{cases}
y_{C} = l_{1} \cdot \sin \varphi - l_{2} \cdot \sin \psi \\
v_{C} \equiv \dot{y}_{C} = l_{1} \cdot \cos \varphi \cdot \dot{\varphi} - l_{2} \cdot \cos \psi \cdot \dot{\psi} \\
= l_{1} \cdot \cos \varphi \cdot \dot{\varphi} - l_{2} \cdot \cos \psi \cdot \lambda \cdot \frac{\sin \varphi}{\sin \psi} \cdot \dot{\varphi} \\
= \frac{l_{1} \cdot \dot{\varphi}}{\sin \psi} \cdot (\sin \psi \cdot \cos \varphi - \sin \varphi \cdot \cos \psi) \\
= \frac{l_{1} \cdot \sin(\psi - \varphi) \cdot \omega}{\sin \psi} \\
\end{cases}$$

$$\begin{cases}
P_{u} = F_{u} \cdot v_{u} = F_{m} \cdot \sin \psi \cdot \sin(\psi - \varphi) \cdot l_{1} \cdot \omega \\
P_{c} = F_{m} \cdot v_{c} = F_{m} \cdot l_{1} \cdot \omega \cdot \frac{\sin(\psi - \varphi)}{\sin \psi}
\end{cases}$$

$$\eta_{i}^{m} = \frac{P_{u}}{P_{c}}$$

$$= \frac{F_{m} \cdot \sin \psi \cdot \sin(\psi - \varphi) \cdot l_{1} \cdot \omega}{F_{n} \cdot l_{1} \cdot \omega} \cdot \frac{\sin(\psi - \varphi)}{\sin \psi};$$

$$\eta_{i}^{m} = \sin^{2} \psi$$

$$(4)$$

It can be seen that instantly mechanical efficiency of the engine in the motor system is sinus square angle $\psi(5)$:

$$\eta_i^m = \sin^2 \psi \tag{5}$$

The instantly efficiency of the engine in motor system depends only on the position angle of the con rod.

It can be calculated now approximately the mechanical efficiency of engine mechanism in scheme by the motor, through the integration of instantly yield (relations system 6):

$$\begin{aligned}
& \eta^{m} = \frac{1}{\Delta \psi} \cdot \int_{\psi_{m}}^{\psi_{M}} \sin^{2} \psi d\psi \\
& = \frac{1}{\Delta \psi} \cdot \int_{\psi_{m}}^{\psi_{M}} \frac{1 - \cos 2\psi}{2} d\psi \\
& = \frac{1}{2 \cdot \Delta \psi} \cdot \int_{\psi_{m}}^{\psi_{M}} (1 - \cos 2\psi) d\psi \\
& = \frac{1}{2 \cdot \Delta \psi} \cdot \left[\psi - \frac{\sin 2\psi}{2} \right]_{\psi_{m}}^{\psi_{M}} \\
& = \frac{\Delta \psi}{2 \cdot \Delta \psi} - \frac{1}{4 \cdot \Delta \psi} \cdot (\sin 2\psi_{M} - \sin 2\psi_{m}) \\
& = \frac{1}{2} - \frac{1}{4 \cdot \Delta \psi} \cdot (\sin 2\psi_{M} - \sin 2\psi_{m}) \\
& \Delta \psi = \psi_{M} - \psi_{m} = \pi - 2 \cdot \psi_{m}; \\
& \psi_{M} = \pi - \psi_{m}; \\
& \sin(2\psi_{M}) = \sin(2\pi - 2\psi_{m}) = -\sin 2\psi_{m} \\
& \cos \psi = \lambda \cdot \cos \varphi; \psi = \arccos(\lambda \cdot \cos \phi) \\
& \psi_{m} = \frac{\pi}{2} - \arcsin \lambda; \cos \psi_{m} = \lambda; \\
& \sin \psi_{m} = \sqrt{1 - \lambda^{2}} \\
& \eta^{m} = \frac{1}{2} + \frac{\sin 2\psi_{m}}{2 \cdot (\pi - 2 \cdot \psi_{m})} \\
& = \frac{1}{2} + \frac{\sin 2\psi_{m}}{2 \cdot (\pi - 2 \cdot \psi_{m})} \\
& = \frac{1}{2} + \frac{\sin \psi_{m} \cdot \cos \psi_{m}}{\pi - 2 \cdot \psi_{m}} \\
& = \frac{1}{2} + \frac{\sin \psi_{m} \cdot \cos \psi_{m}}{2 \cdot \arcsin \lambda} \\
& \eta^{m} = \frac{1}{2} + \frac{\lambda \cdot \sqrt{1 - \lambda^{2}}}{2 \cdot \arcsin \lambda}
\end{aligned} \tag{6}$$

Only are retained relations (7) in the calculation of mechanical efficiency for the two situations of the mechanism Otto cycle engine, when mechanism working in arrangements by the compressor and then when mechanism working in arrangements by the motor:

$$\begin{cases} \eta^{c} = \frac{1}{2} \\ \eta^{m} = \frac{1}{2} + \frac{\lambda \cdot \sqrt{1 - \lambda^{2}}}{2 \cdot \arcsin \lambda} \end{cases}$$
 (7)

Results

The yield heat shield (to be used as a general rule the one given by Carnot cycle) is a function of the average temperature of the engine (see diagram in Fig. 3).

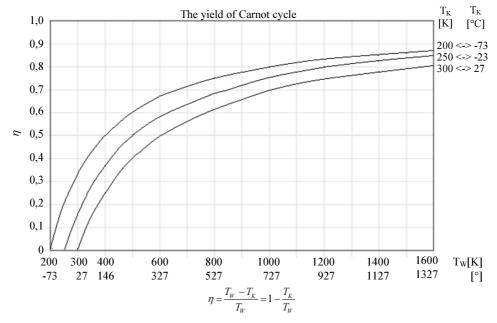


Fig. 3: The heat yield of Carnot cycle

For a minimum temperature (cooling) equal to that of the external air and a maximum working temperature of the engine of about 1,000 (K) it obtains a yield motor heat judged good, of 0.7 i.e. 70 %.

Consider below this value of thermal efficiency which may be obtained for thermal engines internal combustion, but it's difficult and especially to keep those with external combustion, will be determined the values of final yield of an internal combustion engine for three individual cases: A two-stroke engine (Lenoir), a four-stroke engine (Otto or diesel) normally and one four-stroke in V (see the relationship 8).

$$\eta^{c} = \frac{1}{2}; \quad \eta^{m} = \frac{1}{2} + \frac{\lambda \cdot \sqrt{1 - \lambda^{2}}}{2 \cdot \arcsin \lambda}$$

$$\eta^{mot.in.two.stroke} = \eta^{t} \cdot \eta^{mec}; with$$

$$with \quad \eta^{mec} = \frac{\eta^{c} + \eta^{m}}{2}$$

$$= \frac{1}{2} \cdot \left(\frac{1}{2} + \frac{1}{2} + \frac{\lambda \cdot \sqrt{1 - \lambda^{2}}}{2 \cdot \arcsin \lambda}\right) = \frac{1}{2} + \frac{\lambda \cdot \sqrt{1 - \lambda^{2}}}{4 \cdot \arcsin \lambda}$$

$$\eta^{mot.in.four.stroke.normal} = \eta^{t} \cdot \eta^{mec}; with$$

$$with \quad \eta^{mec} = \frac{3 \cdot \eta^{c} + \eta^{m}}{4}$$

$$= \frac{1}{4} \cdot \left(\frac{3}{2} + \frac{1}{2} + \frac{\lambda \cdot \sqrt{1 - \lambda^{2}}}{2 \cdot \arcsin \lambda}\right) = \frac{1}{2} + \frac{\lambda \cdot \sqrt{1 - \lambda^{2}}}{8 \cdot \arcsin \lambda}$$

$$\eta^{mot.in.four.stroke.in.V} = \eta^{t} \cdot \eta^{mec}; with$$

$$with \quad \eta^{mec} = \frac{3 \cdot \eta^{c} + 2 \cdot \eta^{m}}{4}$$

$$= \frac{1}{4} \cdot \left(\frac{3}{2} + \frac{2}{2} + \frac{2\lambda \cdot \sqrt{1 - \lambda^{2}}}{2 \cdot \arcsin \lambda}\right) = \frac{5}{8} + \frac{\lambda \cdot \sqrt{1 - \lambda^{2}}}{4 \cdot \arcsin \lambda}$$

Discussion

The paper presents a personal view of engineering design for machine building. More thermal engines are considered. History, classification and uses are briefly dealt with. Some types of internal combustion engines are presented in more detail because they have marked our existence for the last 150 years.

Of greater importance are the Otto or Diesel internal combustion engines, the two-stroke, rotary motors and external combustion thermal engines, especially the Watt steam engines, or the Stirling which operates on the basis of the temperature difference between two sources.

The development and diversification of road vehicles and vehicles, especially cars, together with thermal engines, especially internal combustion engines (being more compact, robust, more independent, more reliable, stronger, more dynamic etc.) has also forced the development of devices, mechanisms and component assemblies at a faster pace. The most studied are the power and transmission trains.

The problem of very low yields, high emissions and very high power and fuel consumption has been greatly improved and regulated over the past 20 to 30 years by developing and introducing modern engine and distribution mechanisms that, besides higher yields (which immediately bring a high fuel economy) also performs optimal noise-free, vibration-free, no-smoke-free operation, as the maximum possible engine speed has increased from 5000-6000 to about 30000 [rpm].

Particular performance is the further increase in the mechanical efficiency of the main engine and distribution system to untapped quotas so far, which will bring a major fuel economy.

Today all internal combustion engines (but also those with external combustion which are still in use) generally operate at high, low fuel consumption levels with low vibration and noise levels with extremely low emissions, according to current regulations who are also increasingly demanding.

The current oil and energy reserves of mankind are limited. Until the implementation of new energy sources (to take real control over fossil fuels), a real alternative source of energy and fuel is even "the reduction in fuel consumption of a vehicle", whether we burn oil, gas and petroleum derivatives, whether we will implement biofuels first (something that has been done in some countries, such as Brazil, USA, Germany, etc.) and later hydrogen (extracted from water).

The drop in fuel consumption for a given type of vehicle for a hundred kilometers traveled has been consistent since 1980 and has continued to continue in the future.

Even if hybrids and electric motor cars are to be multiplied, let's not forget that they have to be charged with electricity, which is generally obtained by burning fossil fuels, especially oil and gas, in a current planetary proportion of about 60%. We burn oil in large heat plants to heat ourselves, have domestic hot water and electricity for domestic, street, industrial, commercial, etc. and some of that energy is extra and we add it to the (auto) with electric motors, but the global energy problem is not solving, the crisis is even deepening. This was the case when we electrified the railroad for trains, when we generalized trams, trolleybuses and metro uses, consuming more electric power mainly from oil; oil consumption rose sharply and its price had a huge leap.

The worst aspect of this (which seems to have gone unnoticed by the great governments of the contemporary world) is that pollution and consumption due to additional oil, oil and gas bursts in global power plants have increased very much and very suddenly, due to the increased consumption of electricity, largely obtained from the burning of the extinct classical fuels (the Earth's oil reserves may actually be exhausted in the next 40-50 years if we continue to do so because the newly implemented energies, renewable and sustainable only if they account for 2-3% insignificant in global energy production, with about 40% being made from new biofuels, from biomass, from fossil and hydropower. For the time being, wind, solar, tidal, ocean, geyser, chemical or other sources now barely reach about 1-3% of global energy production (including the electrical one).

What's really going on? We are always hearing about the efforts that the world's major governments are making for the forced implementation of such new, clean and sustainable technologies, especially new solar and wind power plants. Announced increases are about 30-40% annually and yet their yield, their presence in the share of world energy obtained remains insignificant.

The fact is that these increases are also related to such globally existing technologies, which are still insignificant overall and a 40% increase of 1-2% represents a real increase of about 0.8% annually, which is barely observes the conditions of preserving global production and consumption because, unfortunately, both global energy consumption and global energy production suffer a yearly significant percentage increase that not only equates but sometimes exceeds the actual growth rate of modern renewables, solar power, etc.), so that much more sustained growth would be needed for clean new energies, in order to achieve a gradual real replacement of petroleum, petroleum, natural gas and coal plants.

Generally generalizing electric cars (though we are not really ready for this), we will give a new blow to oil and gas reserves.

Fortunately, biofuels, biomass and nuclear power have developed very much lately (currently based on the nuclear fission reaction). These together with the hydropower plants have managed to produce about 40% of the real global energy consumed. Only about 2-3% of global energy resources are produced by various other alternative methods (despite the efforts made so far).

This should not disarm us and abandon the implementation of solar, wind, etc.

However, as a first need to further reduce the share of global energy from oil and gas, the first vigorous measures that will need to be pursued will be to increase biomass and biofuels production, along with the expansion of nuclear power plants (despite some undesirable events that only show that nuclear fission power plants have to be built with a high degree of safety and in no way eliminated from now on, still being the one that has been so far "a bad evil").

Alternative sources will take them on an unprecedented scale, but we expect the energy they provide to be more consistent in global percentages so we can rely on them in real terms (otherwise, we risk that all these alternative energies remain a sort of "fairy tale").

Hydrogen fuel-energy programs, "when they start, when they stop" so there's no real time now to save energy through them, so they can no longer be a top priority, but the trucks and buses could even be implemented now that the storage problems have been partially solved. The biggest problem with hydrogen is no longer the safe storage, but a large amount of energy required for extracting it and especially for its bottling. The huge amount of electricity consumed for bottling hydrogen will have to be totally obtained through alternative energy sources, otherwise, hydrogen programs will not be profitable for humanity at least for the time being. Personally, the immediate use of hydrogen extracted from water with alternative energies would be more appropriate for sea, buses and lorries.

As long as renewables do not represent at least 80-90% of the world's energy production, there is no point in replacing thermal engines on electric cars.

When the use of supplies (oil, petroleum products, gas, coal) will account for only 10-15% of the energy produced globally every year, then we will be able to consider the implementation of electric motor cars rather than those with thermal motors.

So, for the time being, it is not beneficial to replace the car park equipped with thermal motors, with an electrified one and not only not beneficial, but it is not really possible either.

Maybe just to say that due to the classic (with thermal engines) car in full energy crisis (and not just energy, from 1970 until today), the production of cars and cars has increased at an alert pace (but naturally) instead of to decrease and they have also been marketed and used. At the start of the global energy crisis (in the 1970s) from around 200 million vehicles worldwide, the figure of about 350 million was reached in 1980 (when the energy crisis and world fuel was declared for the first time), about 500 million vehicles worldwide and in 1997 the number of world-registered vehicles exceeded 600 million. In 2010, over 800 million vehicles circulate across the planet. Soon, the number of road vehicles in circulation, which increased fourfold during the 1970s and to the 2010 crisis, ranged from 200 million to 800 million and reached the billion after the year 2010. Who can quickly house a car fleet of a billion cars to replace it entirely with an electrified one? What is the money, when the increased efforts of the governments of all countries are barely able to withdraw annually about 1-2% of the fleet of cars that are in excess of 20-30 years since they are in circulation?

Conclusion

Recently the oil reserves of the planet have multiplied by the discovery of new oil fields and with the green or nuclear energy programs already massively implemented and with public electric transport, oil has been greatly saved, so that if in 1970-1980 when the energy crisis and especially the fossil fuels began to predict a rapid exhaustion of all fossil fuels, today we have real reserves of oil for another 100-200 years under the conditions of their rational use.

But more than that, it has been discovered and already started to use shale gas (deep-sea), which has increased the reserve of already existent gas to about 2000 years for Terra.

Some say it will be sad to drive cars only with gas, but they have already grown so much and so are heavy passenger airplanes. In addition, the future sounds good for Otto and even Diesel, because today there are technological processes to turn the gas into any desired type of fuel, gasoline, diesel ...

There have already been installed worldwide three major conversion plants, can process huge amounts of gas by turning it into any kind of classic fuel, gasoline, diesel ... Such plants will multiply quickly and then gas reserves for another two thousand years will actually mean a gas reserve and diesel for another two thousand years for the planet.

Under these conditions, the electric engine will have to come in a package with many real improvements to replace Otoo and Diesel on future cars.

So we can say that the struggle between them continues and will be even sorer in the future.

As long as the magnetic engine has no reliability, it demagnetized quickly and the water engines are not yet ready to start at the industrial scale, the only real enemy of the Otto engines and diesel is the hydrogen systems that will either burn the stored hydrogen at high pressure in honey cells, whether they will burn hydrogen extracted directly from water by convenient energy methods, using nanotechnologies, pressure, precious metal catalysts and ultraviolet radiation, once developed will not favor fuel engines, because hydrogen burning is more convenient in special burners than in thermal engines, which will eventually lead to the use of electric motors in the vehicle, even if the main source of energy will be the hydrogen.

The old classic engines yield can be improved by using a two-stroke engine or a four-stroke in V engine.

To the four-stroke engines, the efficiency can be improved by increasing the efficiency of the distribution mechanism and the thermal yield, by increasing the temperature of work and or decreasing the cooling temperature.

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Author's Contributions

All the authors contributed equally to prepare, develop and carry out this manuscript.

Ethics

This article is original and contains unpublished material. Authors declare that are not ethical issues and no conflict of interest that may arise after the publication of this manuscript.

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Source of Figures:

Petrescu and Petrescu, 2014 h-i

Nomenclature

- F_m : is the motor force;
- F_{τ} : is the tangential force, which produces the rotation of the element;
- F_n : is the normal force, which is transmitted along the connecting rod;
- F_R : is the radial force, who press on the cylinder barrel in which guides the piston;
- F_u : The utile force, F_u , moves the piston (when the mechanism is in compressor system) and rotates the crank (when the mechanism is in motor system);
- F_c : is the force of compression and presses on the crankpin (B) and then on the crank and bearing (A);
- $\varphi_1 = \varphi$: is the position angle of the crank;
- $\varphi_{2} = \psi$: is the position angle of the rod (element 2), if the rod is considered from the point C;
- $\varphi_2 = \theta$: is the position angle of the rod, if the rod is considered from the point *B*;
- $\omega_1 = \omega$: the angular rotation speed of the crank (the motor shaft);
- l_1 : is the length of the crank;
- l_2 : is the length of the rod (the connecting rod);
- λ : is the raport between l_1 and l_2 ;
- η_i^c : is the instantly efficiency of the mechanism in the compressor system;
- η^c : is the mechanical yield of the mechanism in the compressor system;
- η_i^m : is the instantly efficiency of the mechanism in the motor system;
- η^{m} : is the mechanical yield of the mechanism in the motor system