

Preparation of Magnetorheological Fluids Using Different Carriers and Detailed Study on Their Properties

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Abstract: High sensitive and intelligence are the main function of the Magneto Rheological Fluids (MRF). In this research work, magneto rheological samples are prepared with two different carrier oils (Honge and Castor) independently. Both the samples are mixed and prepared with same concentration of iron particles. In order to reduce the sedimentation fine lithium grease is added as stabilizer for both samples. The flow properties are examined by cup and bob type rheometer. Then comparative study is made on the properties like shear stress, strain, shear rate, dynamic viscosity, angular frequency, storage modulus, loss modulus and loss factor.

Keywords: Strain, Dynamic Viscosity, Angular Frequency, Stress, Shear Rate, Storage Modulus, Loss Modulus, Loss Factor

Introduction

The term smart material generally refers to the material which changes its properties under the influence of various external stimuli (Garg and Anderson, 2000). However, it seems that this approach is too easy. Much more precise description of smart material is given by Takagi in his work (Takagi, 1999). According to him, smart material is capable of reacting to external stimuli. Such material should therefore be some kind of sensors, processors and actuators (Boczkowska and Awietjan, 2012). Till today there is no accepted universal definition of smart materials, it is also not included in the encyclopedia devoted to these materials, published in 2002 (Schwartz, 2002). The word "magneto rheological" is used only in relation to a group of magneto rheological materials. It describes the reversible properties changes under the magnetic field in comparison to the material properties without the presence of the field. Changes in the magneto rheological properties are usually described by the shear modulus: storage modulus (G') and loss modulus (G'') (Carlson and Jolly, 2000; Lokander *et al.*, 2004; Borcea and Bruno, 2001; Demchuk and Kuzmin, 2002; Yalcintas and Dai, 2004; Zhou and Jiang, 2004; Dorfmann and Ogden, 2003).

The study of flow and deformation of fluids in which solid particles are dispersed is called as rheology. The type of fluids can be sludge, suspensions, mud, polymers or bodily fluids. The magneto-rheological fluids (MR fluids) contain magnetizable particles, when these

particles are dispersed in synthetic fluids they show a characteristic change in the properties that are rapid and reversible in nature (Ray *et al.*, 2002). This reversible nature of MR fluids has many applications in automobile suspensions and earthquake mitigation structures in which the amount of damping can be variably controlled by varying the intensity of magnetic field (Chiriac and Stoian, 2010).

The MR fluids basically consist of carrier oil, a binder and the magnetizable particles. The carrier fluid is mixed with the binder along with the iron particles and stirred for long intervals, for proper dispersion and uniform concentration. The carrier fluid constitutes for a 60% to 80% of the volume in MR fluid, the ratio can be varied according to the requirement. The binder constitutes for 10% to 20% of the volume in an MR fluid and the rest of the volume is occupied by iron particles that can be magnetized (Ginder *et al.*, 2002; Böse and Röder, 2009; Zhou, 2003).

When a magnetic field is applied to the MR fluid, alignment of the particles takes place. This occurs due to external action of magnetic field but after removal of magnetic field, the particles re-align themselves and come back to the natural state, i.e., the particles get suspended after removal of magnetic field. The amount by which the particles get suspended depends upon the type of carrier fluid used (Boczkowska and Awietjan, 2011; Ginder *et al.*, 2002). The types of carrier fluids used are kerosene, castor oil, honge oil, synthetic oils, polyvinyl-n-butyl, silicon oil, water-based oils. Naturally

available oils like honge oil and castor oil are cheaper as compared to hydrocarbon oils like silicon oil (Park *et al.*, 2001). The stability of the MR fluid is a very important factor, i.e., the sedimentation problem has to be considered while selecting an MR fluid. Even more important than sedimentation is the durability of MR fluid. If an MR fluid is thinned on shearing, the properties of MR fluid are lost (Kankanala and Triantafyllidis, 2004; Zhou, 2003). Therefore the rate of sedimentation along with good durability has to be there for selecting a good MR fluid. The ionic fluids are very stable in nature, as they do not have a phase separation of the particles as compared to other MR fluids. The ionic fluids are not as durable as conventional MR fluids. The rheometer that we use for measuring the shear rate and shear stress is the cone and plate type rheometer. The fluid is placed on a very shallow plate and a cone is placed on the plate. There is a shaft, which rotates inside the cone, the degree of twist of the shaft gives the shear stress and the rotational speed and the dimensions of the cone gives the shear rate. The degree of change is related to the magnitude of the applied magnetic field and can cover in only few milliseconds (Kamble and Kolekar, 2014).

The main aim of this work is to study the properties of MR fluids and rate of sedimentation of the micron sized iron particles dispersed in the carrier fluid and to comment on their stability.

Preparation of MR Fluid Samples

Two samples of MR fluids are prepared with carbonyl-iron particles with particle size 2 μm to 5 μm and density 7830 kg/m^3 . The samples are prepared by taking the required quantity of carrier oil and carbonyl-iron particles.

The surfactant used was fine white Lithium grease, the grease was thoroughly mixed with carrier oil for around 2 hours and then the carbonyl-iron particles were added to the mixture and were well stirred for another one hour. Hence, we could obtain a homogenous mixture of MR fluid. Then it is tested in the cup and bob type rheometer. Preparation of magneto-rheological fluid is explained in article (Kolekar *et al.*, 2014; Kamble and Rvadi, 2015).

In this work, we are using the percentage of elements by weight method, since it involves a mixture of solid and liquid particles and it is difficult to do it by elements by volume method. Table 1 shows the composition of the prepared samples.

Material Properties

Lithium Grease

Grease is a semi-solid, which contains lubricating oil, which could be either mineral oil or vegetable oil. The grease possesses a feature by which it has high initial viscosity and on application of shear force the viscosity

drops and it gives the same effect of oil. This is the thixotropic nature of grease. Table 2 shows the Properties of the Lithium Grease.

Carbonyl Iron Particles

The iron powder particles are easily magnetizable and are spherical in shape. The average particle size of these grains was approximately 4-9 μm as BASF norms. Along with that, iron powder particle's purity was as high as 99.5%.

Honge and Castor Oils

Both the oils are synthetic oils and perform the following properties. Table 3 shows the Properties of the both Castor and Honge Oil.

Test for Sedimentation and Stability of MR Fluid

Sedimentation is a process by which the denser particles tend to settle down in the fluid in which they are present as a mixture and come down to rest as a result of gravity. The other reasons of sedimentation may be centrifugal force or electromagnetic force, which can capture the particles away from the turbid fluid leaving the fluid to be supernatant. The rate of sedimentation is determined by neglecting the magnetic forces and the effect of magnetic field on the MR particles. The density difference between the carrier oil and the iron particles causes the sedimentation of the iron particles, these iron particles tend to settle down and form a dense turbid part at the bottom and leaving clear oil at the top which is called as the supernatant layer. There forms a line separating the supernatant layer and the turbid dense part. By observing the ratio of change in the distance between the two layers with respect to time sedimentation ratio can be determined (Mangal *et al.*, 2013).

Experimental Setup for Sedimentation

The prepared MR fluids are put into four test tubes, each filled with 10 cm of MR fluid. The sedimentation test is done visually, hence it is better to place the setup indoors and check the clear view of separation of turbid and supernatant layer when proper illumination is available. The length of clear fluid separating from the dense turbid MR fluid is noted down at regular intervals of time. The Fig. 1 shows the experimental set up of sedimentation test.

Results and Discussion

Figure 2a and b shows the sedimentation ratio of iron particles with grease as additive.

Table 1. Composition of samples weight percentage of materials with respect to fluid weight

Honge			Castor		
Fe	Grease	Oil quantity	Fe	Grease	Oil quantity
22%	12%	78%	22%	12%	78%

Table 2. Properties of the Lithium Grease

Properties	Lithium grease
Dropping point °C	177-204
Maximum usable temperature °C	135
Water resistance	Excellent
Oxidation stability	Excellent
Oil separation	Good to excellent
Appearance	Smooth and buttery
Protection against rust	Good

Table 3. Properties of the castor and honge oil

Properties	Castor oil	Honge oil
Viscosity (Pa-s)	0.03	0.048
Flash point (°C)	270	230.000
Fire point (°C)	310	282.000
Specific gravity	959	0.927
Density (kg/m ³)	914	932.000
Market cost (Rupees)	80	120.000

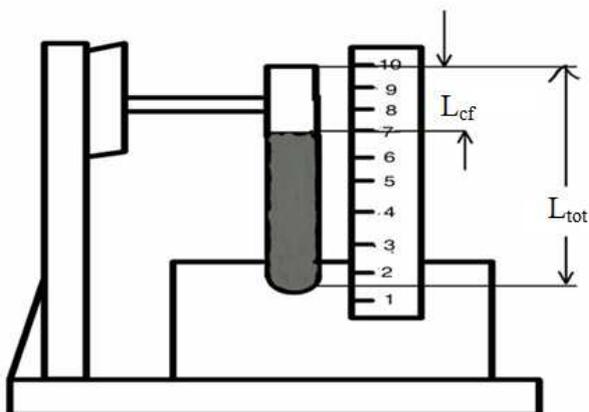


Fig. 1. Experimental setup for sedimentation

Let L_{cf} be the length of the clear fluid

Let L_{tot} be the total length of prepared fluid, i.e., 10 cm

From the graph Fig. 2a it can be observed that Honge oil sample has faster sedimentation ratio (180 h) in the beginning of experiment, leaving small amount of iron particles suspended in the supernatant fluid and then have lesser sedimentation ratio later on (after 180 h). Same thing happens with the castor oil sample Fig. 2b, but here sedimentation occurs fast till 210 h and becomes almost constant after 210 h. By comparing these two samples we can say that castor oil has good stability properties due to fast sedimentation of honge oil.

Figure 3 shows the relationship between the shear stress and strain. The Castor and Honge MR Fluid

started to yield at a stress of 0.030 and 0.040 KPa. After the yield point, the shear stress increases gradually until it reaches a maximum 0.2 and 0.030 KPa at a strain 5%. With this comparison, the MR fluid became so stronger and much rigid. The elastic limit, the modulus and the yield stress were all increased dramatically. A large strain breaks the microstructure of MRF and leads to small increase of shear stress.

Figure 4 shows the experimental data for shear stress (Pa) at different shear rate (s^{-1}) for the 2 fluid samples. The graph Fig. 4 shows non-Newtonian fluid behavior for the MR Fluid samples in the absence of magnetic field and shear stress slightly increases with increase in shear rate. The graph also shows that the MR Fluid samples are following Bingham plastic model. At the higher shear rate both the fluid samples shows almost same behavior of shear stress.

Figure 5 shows the experimental data of dynamic viscosity (Pa-s) with respect to shear rate (s^{-1}) in the experimentation. We can see in the Fig. 5 that viscosity of both the MR Fluid samples decreases with increase in shear rate. With increase in shear rate the viscosity decreases and at high shear rate viscosity varies in both MR Fluid samples. A shear thinning behavior of the MR suspension can be observed.

Figure 6a and b shows the storage modulus (G') and loss modulus (G'') as the function of angular frequency without magnetic field. Storage modulus gives an account of energy stored and recovered per cycle, known as storage modulus. The measure of energy dissipated or lost as heat per cycle is called as loss modulus.

The storage modulus is the measurement of the elasticity and loss modulus is the property related to the shear viscosity. Here by observing results we can say that, the samples possess superior solid kind structure rather than liquid like structure because both storage and loss modulus do not vary apparently with the increase in the frequency. It is also to be noted that the storage modulus is always higher than loss modulus over the frequency range. It is leading to the elastic property of the MR Fluids.

Figure 7a and b represents amplitude sweep curve. In the starting range of strain, the storage modulus shows a little dependence on the strain then declined gradually.

The frequency response of the loss factor (G''/G') for both oil are illustrated in Fig. 8 it can be seen that loss factor is very sensitive to magnetic field.

The loss factors are not well behaved as the storage modulus and loss modulus: as driving frequency increases the loss factor increases gradually Fig. 8 by the way, the loss factor is also a function of the magnetic field.

Figure 9a and b shows the results of MR Fluids viscosity measured at room temperature (27°C). By the Fig. 9a and b viscosity of both MR Fluids exhibits shear thinning behavior.

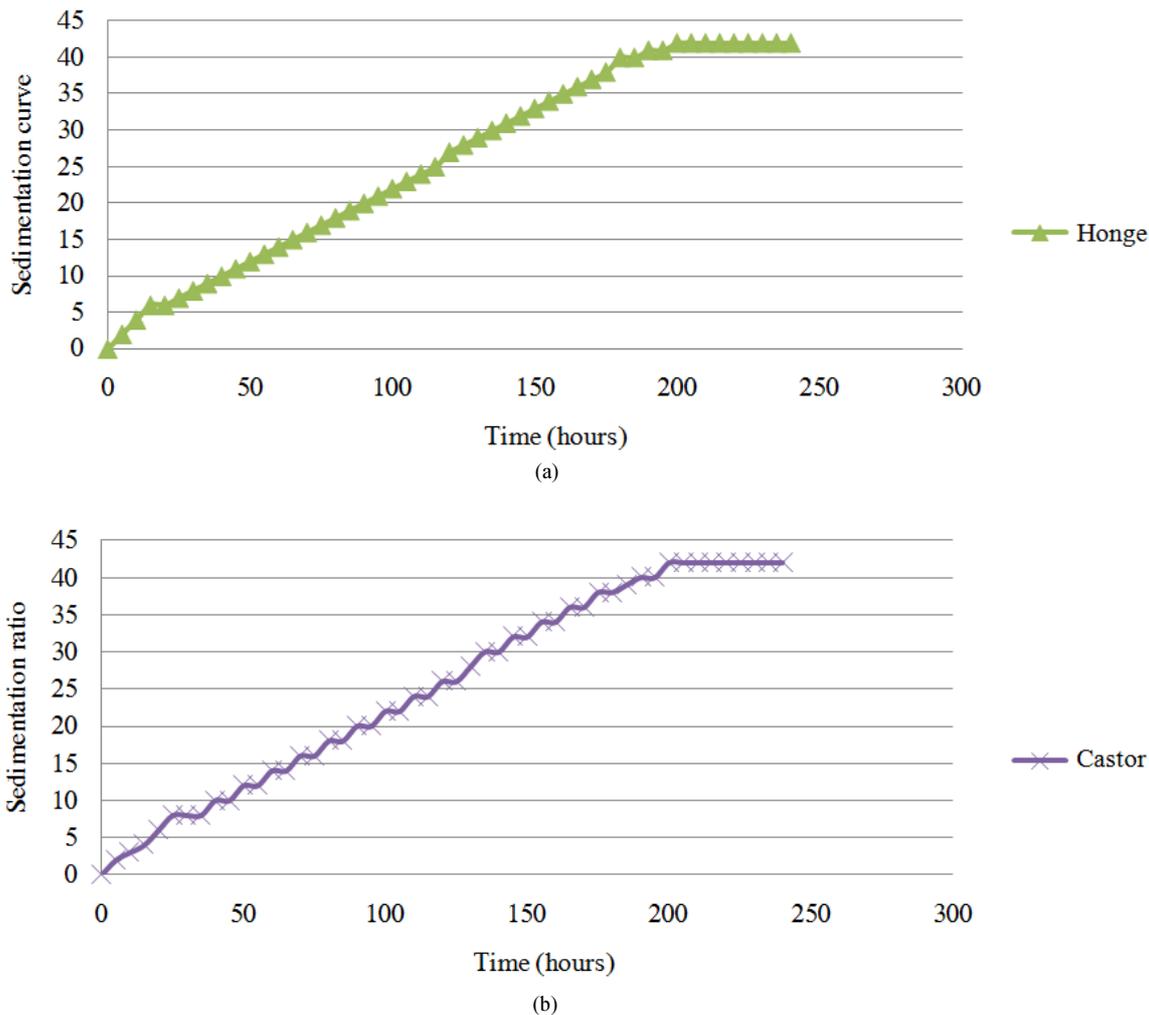


Fig. 2. (a) Sedimentation curve for honge oil (b) Sedimentation curve for castor oil

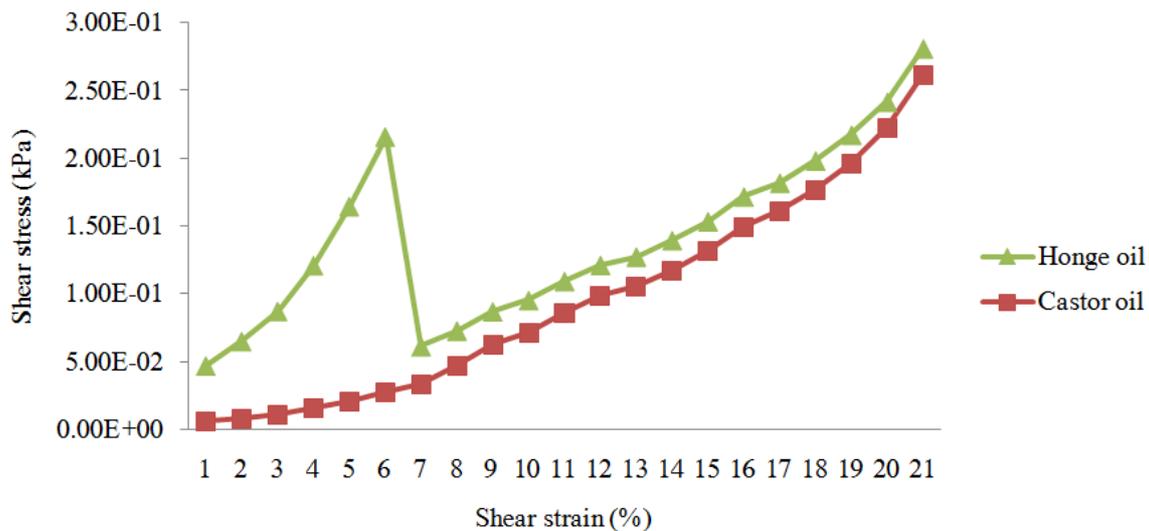


Fig 3. Shear stress as a function of Shear strain

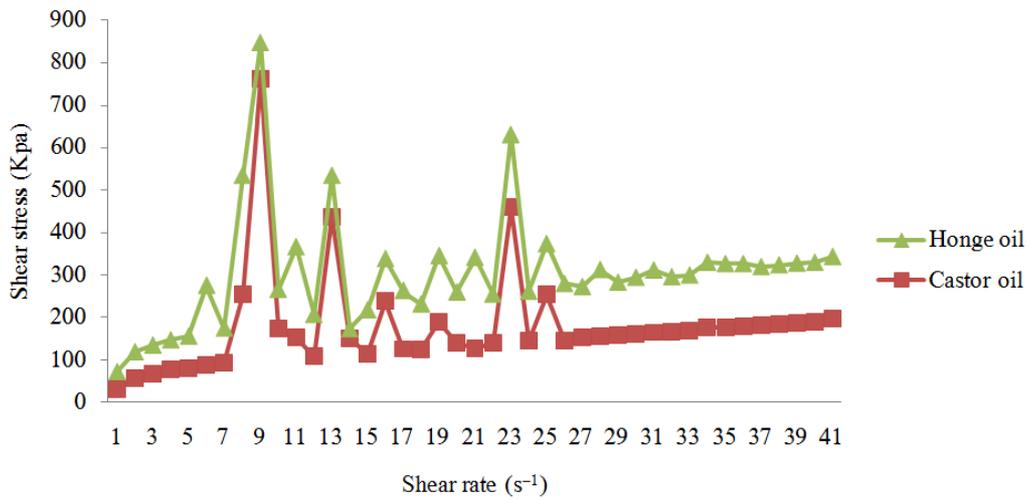


Fig. 4. Shear stress as a function of shear rate

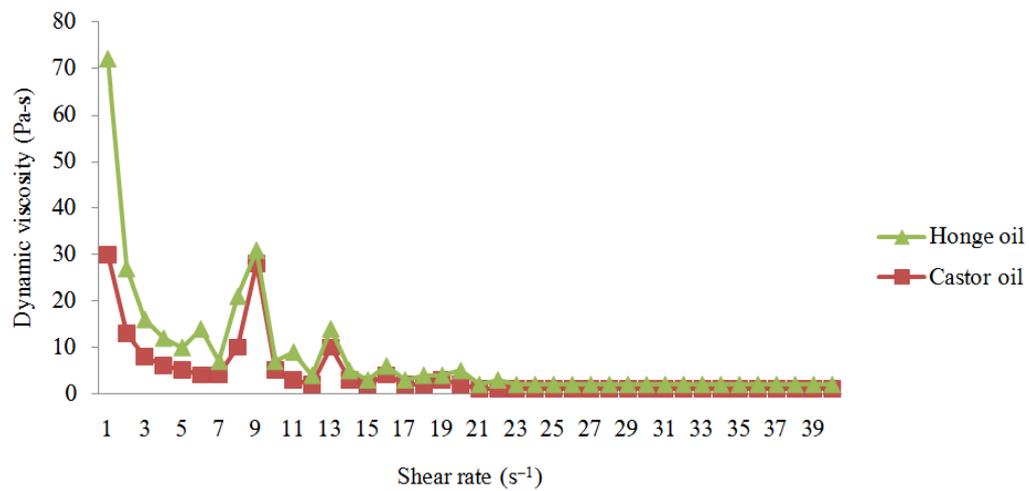
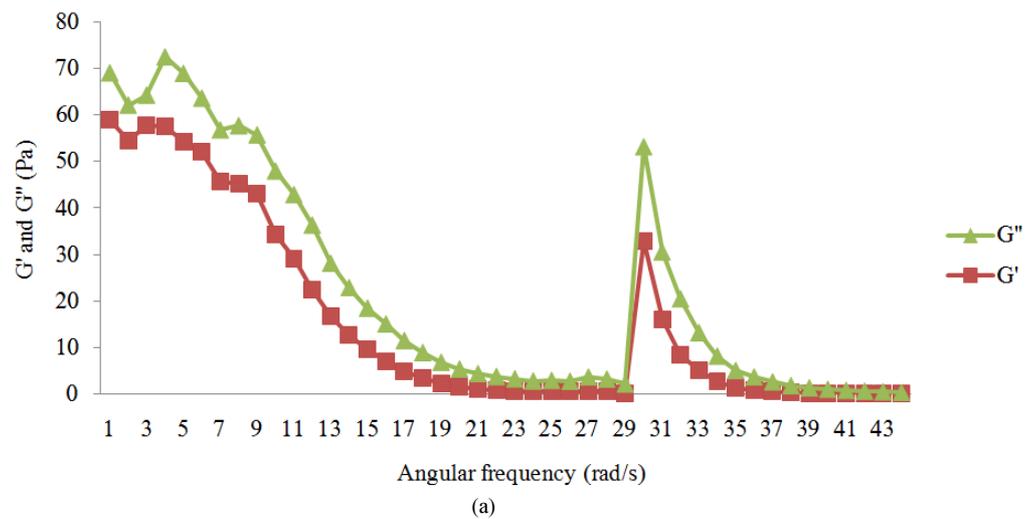


Fig. 5. Dynamic viscosity as a function of Shear rate



(a)

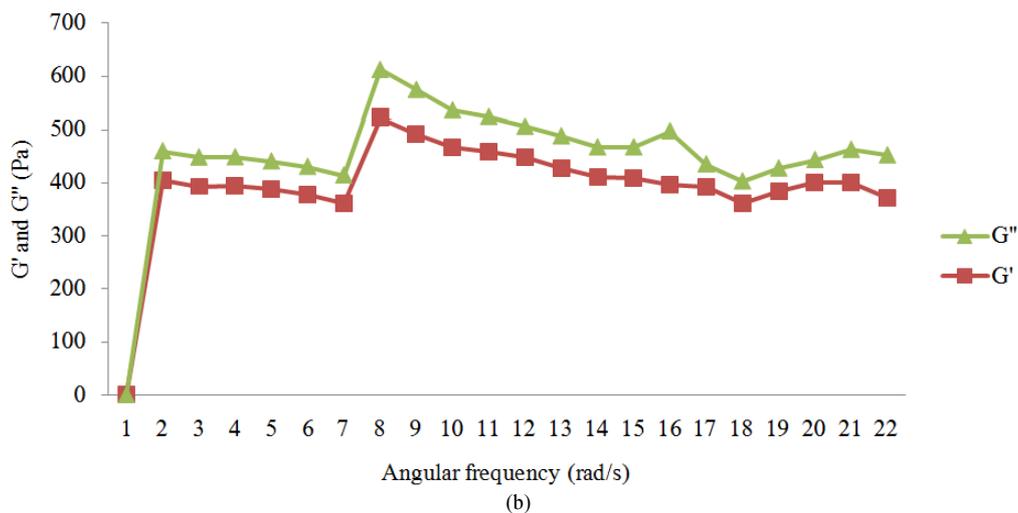


Fig. 6. (a) Storage and loss modulus as a function of angular frequency for Castor oil (b) Storage and loss modulus as a function of angular frequency for Honge oil

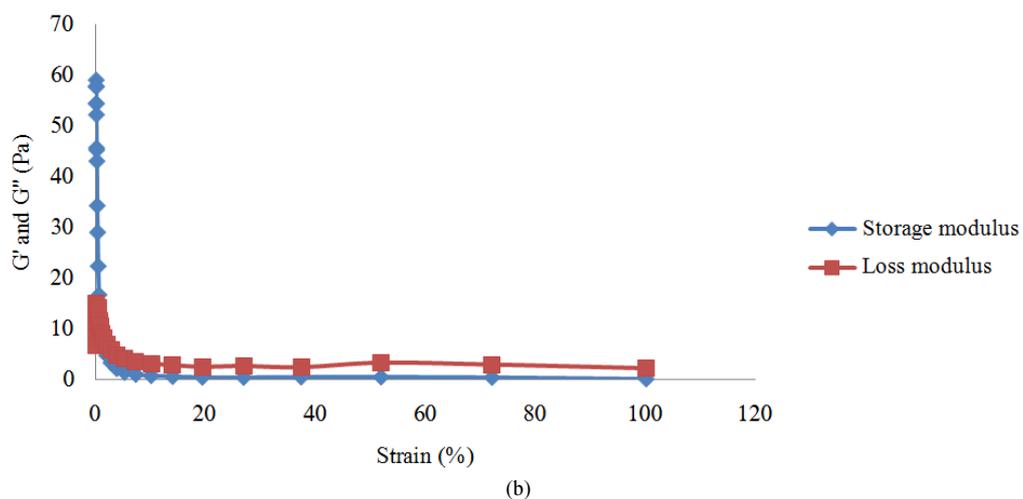
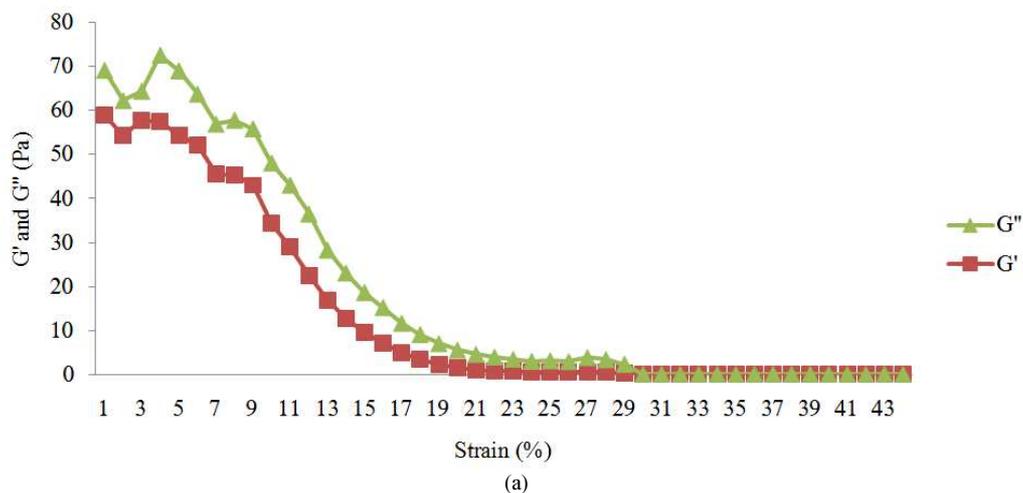


Fig. 7. (a) Storage and loss modulus as a function of Strain for Castor oil (b) Storage and loss modulus as a function of Strain for Honge oil

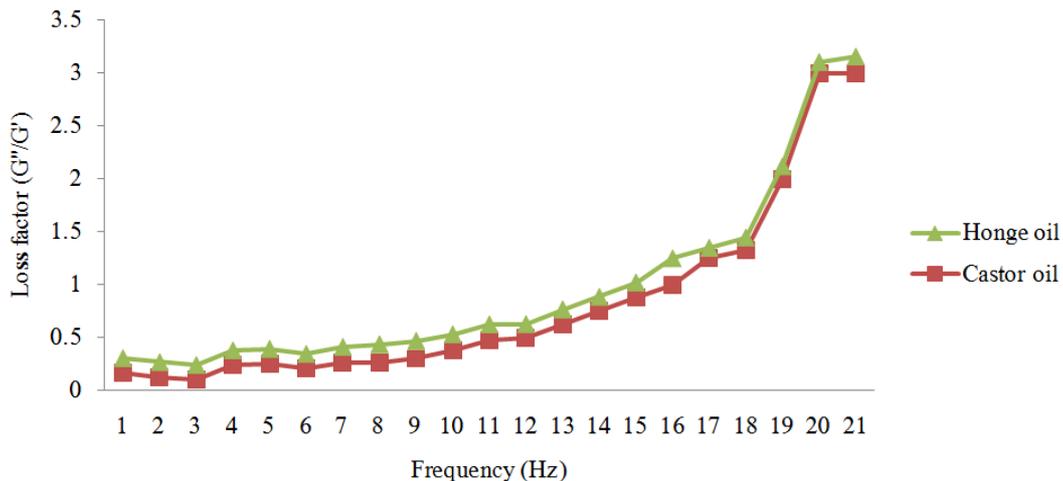
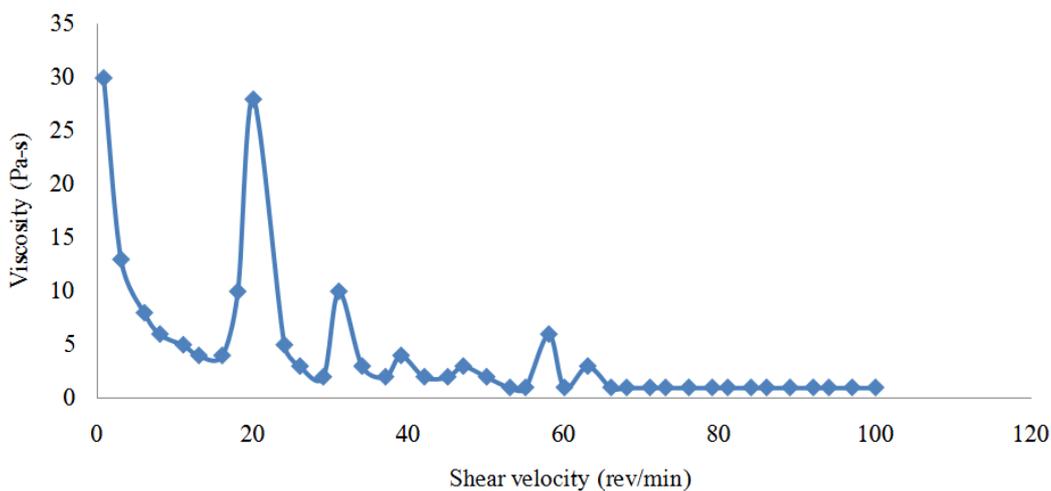
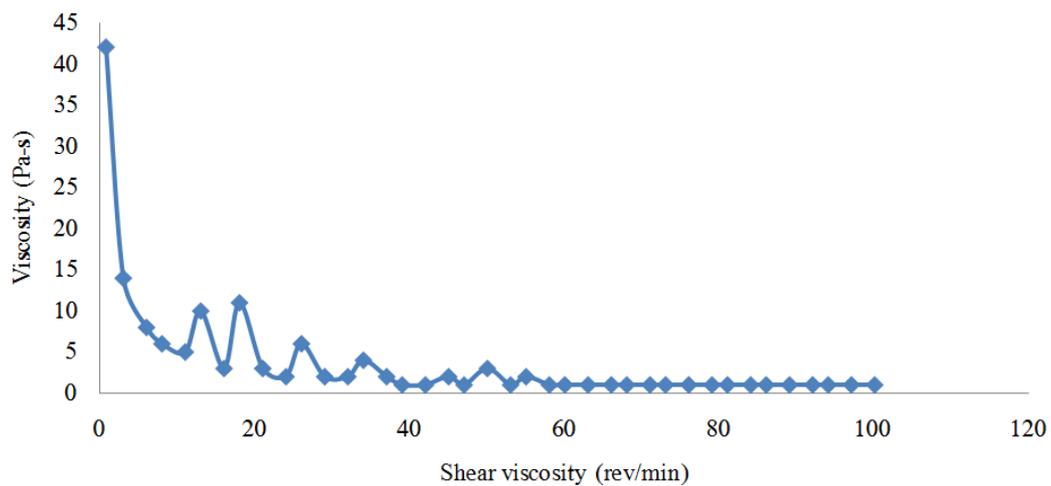


Fig. 8. Loss factor as a function of Frequency



(a)



(b)

Fig. 9. (a) Viscosity as a function of Shear velocity of Castor oil (b) Viscosity as a function of Shear velocity of Honge oil

Diameter of carbonyl iron particles has strong influence on the viscosity of MR Fluid-means that diameter of particles are almost in direct proportional to the viscosity of MF Fluid.

Comparing the viscosity of both castor and honge oil, it is easy to observe that the viscosity of honge oil is higher than that of castor oil.

Conclusion

In this study, the experimental investigation of MR fluids in terms of dynamic viscosity, frequency, storage modulus (G'), loss modulus (G'') and loss factor (G''/G') are presented. Results are summarized as follows:

- Storage modulus as well as loss modulus decreases with increase in strain percentage
- Storage modulus is always higher than the loss modulus over the frequency range and it is leading the elastic properties of MR samples
- Shear stress increases with increase in the shear rate. This property depicts that both samples are following Bingham plastic model
- With increase in shear rate the dynamic viscosity of samples decreases and we can observe the shear thinning behavior of the samples

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Author Contribution

Vikram G Kamble: Participated in all experiments, coordinated the data-analysis, contributed to the writing of the manuscript and coordinated with mouse work.

Shreedhar Kolekar: Guided throughout the work.

Chetan Madivalar: Planned and organized the whole work.

Ethics

There will not be any ethical issues regarding the publication of this manuscript.

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